

# MERCURY

Mercury Marine  
Div. Brunswick Corp.  
Fond du Lac, Wisconsin 54935

## TWO-CYLINDER MODELS

Year Produced	Model
1970-1971	400
1972-1978	402
1978-1983	40
1984-1985	35

## CONDENSED SERVICE DATA

### TUNE-UP

Horsepower:	
Model 35	35/5400-6000
Models 40, 400 & 402	40/5000-5500
Bore	2.870 in. (72.9 mm)
Stroke	2.562 in. (65.1 mm)
Displacement	33.3 cu. in. (546 cc)
Compression At Cranking Speed	*
Spark Plug:	
AC	V40FPFX†
Champion	L76V
Electrode Gap	Surface Gap
Ignition:	
Type	Solid State
Trigger Gap (Model 400)	0.050-0.060 in. (1.27-1.52 mm)
Carburetor Pickup Timing	See Text
Maximum Advance	See Text
Fuel-Oil Ratio	See Text

\*Not more than 15 psi (103.5 kPa) variations between cylinders.

†AC type M40FPFX spark plugs gapped at 0.030 inch (0.76 mm) are recommended for use on 1971 400 models if rough low speed operation is noted.

### SIZES - CLEARANCES

Piston Rings:	
End Gap	*
Side Clearance	*
Piston Skirt Clearance	*

### SIZES - CLEARANCES CONT.

Crankshaft Bearings:	
Top Main Bearing	Roller or Ball Bearing
Center Main Bearing	Pushing With Reed Valve
Lower Main Bearing	Ball Bearing
Crankpin	Caged Rollers
Piston Pin Bearing In Rod	Loose Rollers
Number of Rollers Per Rod	29

\*Publication not authorized by manufacturer.

### TIGHTENING TORQUES

Connecting Rod	180 in.-lbs. (20.3 N·m)
Crankcase Screws	200 in.-lbs. (22.6 N·m)
Cylinder Cover:	
35 HP*	100 in.-lbs. (11.3 N·m)
40 HP*	70 in.-lbs. (7.9 N·m)
Exhaust Cover	200 in.-lbs. (22.6 N·m)
Flywheel Nut	70-75 ft.-lbs. (95.2-102 N·m)
Reed Screws	25 in.-lbs. (2.8 N·m)
Spark Plugs	240 in.-lbs. (27.1 N·m)
Transfer Port Cover:	
35 HP	50 in.-lbs. (5.6 N·m)
40 HP	60 in.-lbs. (6.8 N·m)

# Mercury 40 Hp Manual

**J Dewey**



## **Mercury 40 Hp Manual:**

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## **Table of Contents Mercury 40 Hp Manual**

1. Understanding the eBook Mercury 40 Hp Manual
  - The Rise of Digital Reading Mercury 40 Hp Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mercury 40 Hp Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mercury 40 Hp Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mercury 40 Hp Manual
  - Personalized Recommendations
  - Mercury 40 Hp Manual User Reviews and Ratings
  - Mercury 40 Hp Manual and Bestseller Lists

5. Accessing Mercury 40 Hp Manual Free and Paid eBooks
  - Mercury 40 Hp Manual Public Domain eBooks
  - Mercury 40 Hp Manual eBook Subscription Services
  - Mercury 40 Hp Manual Budget-Friendly Options
6. Navigating Mercury 40 Hp Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mercury 40 Hp Manual Compatibility with Devices
  - Mercury 40 Hp Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mercury 40 Hp Manual
  - Highlighting and Note-Taking Mercury 40 Hp Manual
  - Interactive Elements Mercury 40 Hp Manual
8. Staying Engaged with Mercury 40 Hp Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mercury 40 Hp Manual
9. Balancing eBooks and Physical Books Mercury 40 Hp Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mercury 40 Hp Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mercury 40 Hp Manual
  - Setting Reading Goals Mercury 40 Hp Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercury 40 Hp Manual
  - Fact-Checking eBook Content of Mercury 40 Hp Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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1 4 4 write down the equation of  $p$  if  $p$  is the reflection of  $h$  in the  $y$  axis  
2 4 5 write down the equation of  $q$  if  $q$  is the reflection of  $h$  in the  $x$  axis

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