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**Question Paper Code : 21545**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

**PART A — (10 × 2 = 20 marks)**

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

**PART B — (5 × 16 = 80 marks)**

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)



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*Joint Volumes of Papers Presented to the Legislative Council and Legislative Assembly ...* New South Wales. Parliament,1907 Includes various departmental reports and reports of commissions Cf Gregory Serial publications of foreign governments 1815 1931      **Parliamentary Debates** Western Australia. Parliament,1924      **Minutes of Evidence Taken in London in January 1914, and Papers Laid Before the Commission** Great Britain. Dominions Royal Commission,1914

*Records of the Proceedings and Printed Papers of the Parliament* Australia. Parliament,1906      *Accounts and Papers of the House of Commons* Great Britain. Parliament. House of Commons,1874      **Selection of Reports and Papers of the**

**House of Commons** ,1836      *Reports, Minutes, Papers and Miscellaneous Documents* Great Britain. Dominions Royal Commission,1914      *Irish University Press Series of British Parliamentary Papers* ,1968      **Chronos** François Hartog,2022-09-27 As omnipresent as it is ungraspable time has always inspired and eluded attempts to comprehend it For the early Christians for the twenty first century world how have past and future been woven into the present In Chronos a leading French historian ranges from Western antiquity to the Anthropocene pinpointing the crucial turning points in our relationship to time François Hartog considers the genealogy of Western temporalities examining the orders of time and their divisions into epochs Beginning with how the ancient Greeks understood time Chronos explores the fashioning of a Christian time in the early centuries of the Catholic Church Christianity's hegemony over time reigned over Europe and beyond only to ebb as modern time presided over by the notion of relentless progress set out on its march toward the future Hartog emphasizes the deep uncertainties the world now faces as we reckon with the arrival and significance of the Anthropocene age Humanity has become capable of altering the climate triggering in mere life spans changes that once took place across geological epochs In this threatening new age which has challenged all existing temporal constructions what will become of the old ways of understanding time Intertwining reflections on intellectual history and historiography with critiques of contemporary presentism and apocalypticism Chronos brings depth and erudition to debates over the nature of the era we are living through and offers keen insight into the experience of historical time      **Policing in Hong Kong** Kam C.

Wong,2015-03-06 The HKP Hong Kong Police Asia's Finest is a battle tested professional organization with strong leadership competent staff and deep culture It is also a continuously learning and reforming agency in pursuit of organisational excellence Policing in Hong Kong History and Reform is the first and only book on the development of the Hong Kong

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governments 1815 1931      **Parliamentary Papers** Queensland. Parliament. Legislative Assembly, 1908      **Proceedings Before a Committee of the United States Senate Composed of Senators Dillingham (chairman), Gamble, Jones, Kenyon, Johnston, Fletcher, Kern, and Lea Directed Under a Resolution of the Senate of June 7, 1911, to Investigate Whether Corrupt Methods and Practices Were Employed in the Election of William Lorimer as a Senator of the United States from the State of Illinois** United States. Congress Senate. Select Committee to Investigate the Election of William Lorimer, 1911      **The Art and Science of Making the New Man in Early 20th-Century Russia** Yvonne Howell, Nikolai Kremontsov, 2021-12-02 The idea that morally mentally and physically superior new men might replace the currently existing mankind has periodically seized the imagination of intellectuals leaders and reformers throughout history This volume offers a multidisciplinary investigation into how the new man was made in Russia and the early Soviet Union in the first third of the 20th century The traditional narrative of the Soviet new man as a creature forged by propaganda is challenged by the strikingly new and varied case studies presented here The book focuses on the interplay between the rapidly developing experimental life sciences such as biology medicine and psychology and countless cultural products ranging from film and fiction dolls and museum exhibits to pedagogical projects sculptures and exemplary agricultural fairs With contributions from scholars based in the United States Canada the UK Germany and Russia the picture that emerges is emphatically more complex contradictory and suggestive of strong parallels with other new man visions in Europe and elsewhere In contrast to previous interpretations that focused largely on the apparent disconnect between utopian new man rhetoric and the harsh realities of everyday life in the Soviet Union this volume brings to light the surprising historical trajectories of new man visions their often obscure origins acclaimed and forgotten champions unexpected and complicated results and mutual interrelations In short the volume is a timely examination of a recurring theme in modern history when dramatic advancements in science and technology conjoin with anxieties about the future to fuel dreams of a new and improved mankind      **Irish University Press Series of British Parliamentary Papers: 1882 [c. 3259-1 ,1968      Popular Gardening and Fruit Growing ,1890**

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