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Question Paper Code : 42823

B.E./B.Tech. DEGREE EXAMINATION, APRIL/MAY 2018
Seventh Semester
Mechanical Engineering
ME 2027 – PROCESS PLANNING AND COST ESTIMATION
(Regulations 2008)

Time : Three Hours

Maximum : 100 Marks

Answer ALL questions

PART – A

(10×2=20 Marks)

1. What is meant by method study ?
2. Define standard time.
3. State the parameters involved in material selection.
4. Define : Break even point.
5. Give the methods of costing.
6. How are Standard Data developed ?
7. List the types of estimates.
8. What are the sources for cost estimation ?
9. What is meant by 'Overhead expenses' ?
10. Define cutting speed.

PART – B

(5×16=80 Marks)

11. a) Write the recording techniques used in method study. Explain with a neat sketch of material type flow process chart. **(16)**
(OR)
b) What do you understand by Analytical estimating ? Give the procedure for conducting work measurement study by analytical estimating. **(16)**

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