Reg. No. :		1511	1100		

# Question Paper Code: 21545

#### B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

#### Seventh Semester

#### Mechanical Engineering

#### ME 2027/ ME 701 / GE 1452 - PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E (Part-Time) Sixth Semester - Mechanical Engineering - Regulation 2009)

Time: Three hours

## Maximum: 100 marks

(80)

#### Answer ALL questions.

#### PART A — $(10 \times 2 = 20 \text{ marks})$

- 1. What is SIMO chart?
- 2. Define 'Rating'.
- 3. List the information requires for process planning.
- 4. What are the two approaches to process planning?
- 5. Define costing.
- 6. What is meant by direct material? Give an Example.
- Mention any two functions of cost estimation.
- 8. What do you meant by a realistic estimate?
- 9. What is meant by direct labour cost?
- 10. What is fatigue allowance?

#### PART B - (5 × 16 = 80 marks)

- 11. (a) (i) What steps are followed for doing a method study of job process? (8)
  - (ii) Write procedure of time study. (8)

Our

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
  - (ii) Discuss the tools are techniques for work measurement.

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**Daniela Niemeyer** 

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The Top Books of the Year Me2027 Mj 2014 guestion Paper The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the captivating narratives that have charmed audiences this year. Me2027 Mj 2014question Paper: Colleen Hoovers "It Ends with Us" This touching tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Me2027 Mj 2014question Paper: Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a guiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and thrilling novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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