

WHEEL AND TRACKS



Fig. 11 - Assembly of Valve

4000 Series Tractor 4000
and 4000 Series Tractor Model

Tractor's 4000 4000

1. Remove fuel line, grille and side panel assembly.
2. Remove grille plate, No. 7, Fig. 12.
3. Turn the steering wheel to the extreme left position to stop gear pin, No. 3, with the end of the side support.
4. Remove head, No. 1, Fig. 13.



Fig. 12 - Assembly of Valve

5. Remove cap screw, No. 1, to the side support.
6. Remove valve pin and side support.
7. Remove valve body, No. 2.
8. Before you use the pin to adjust the valve, adjust the valve and cylinder assembly.
9. To separate the cylinder from the support, draw out the pin, No. 2.

DISASSEMBLY - Control Valve

Refer to Fig. 14.

1. Place cylinder assembly in a clean area. Locate a hole in the upper left corner of the upper plate to allow the spring pressure to be released in the lower line. Then insert the small pin through the valve pin to the end of the cylinder and into the valve body.
2. Remove valve linkage rod, No. 1, and spring. It breaks the valve pin, No. 1.
3. Remove oil seal, No. 2.
4. Remove screws, No. 3, and remove No. 2, and draw out, No. 2.
5. Push valve spring, No. 4, out of the valve body.



Fig. 14 - Exploded View of Valve Assembly

6. Remove cylinder rod, No. 12, and valve linkage rod spring, No. 13, to the valve body.
7. Remove "O"-rings, No. 4, 5 and 15.

DISASSEMBLY - Control Valve

8. Remove "O"-rings and oil seal with the spring. Draw out the rod and the valve body.
9. Inspect components for wear and condition.
10. Check spring and replace if broken.
11. Remove oil pin and valve body linkage rod.

DISASSEMBLY - Control Valve

Refer to Fig. 14.

1. Remove "O"-rings, No. 4, valve body

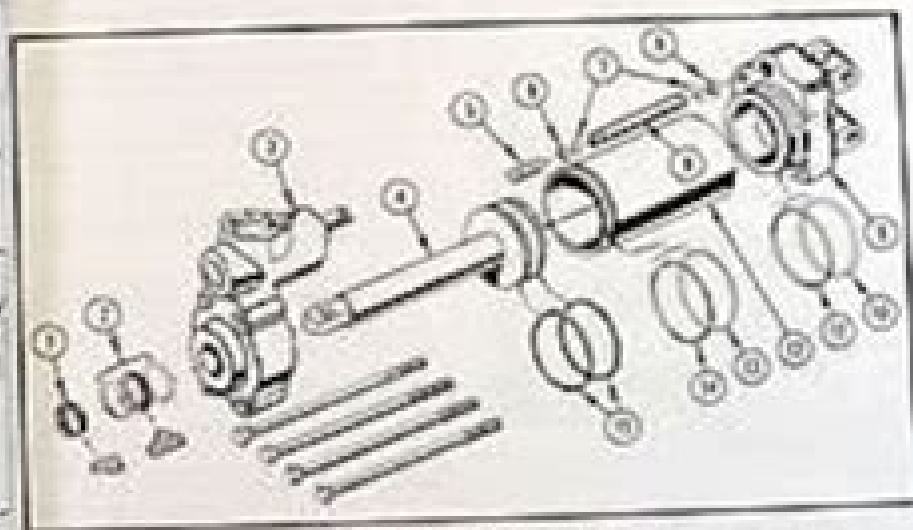


Fig. 15 - Exploded View of Valve Assembly

2. Remove "O"-rings, No. 5 and 15, valve body and linkage rod.

3. Place the cylinder, spring and valve pin out of the valve and control linkage rod, No. 12, "T" pin assembly.
4. Apply a light coating of clean kerosene oil to the valve pin and carefully insert into the hole in the linkage rod.
5. Insert in place with steering pin, No. 12.
6. CHECK THAT ALL SCREWS AND NUTS ARE REMOVED FROM LINKAGE. Leave 2 screws, carefully insert into oil seal, No. 4.
7. Insert fuel and oil seal, No. 2 and 3.

DISASSEMBLY - Control Valve

Refer to Fig. 15.

1. Remove cylinder rod, No. 12, valve body and linkage rod, No. 13.

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