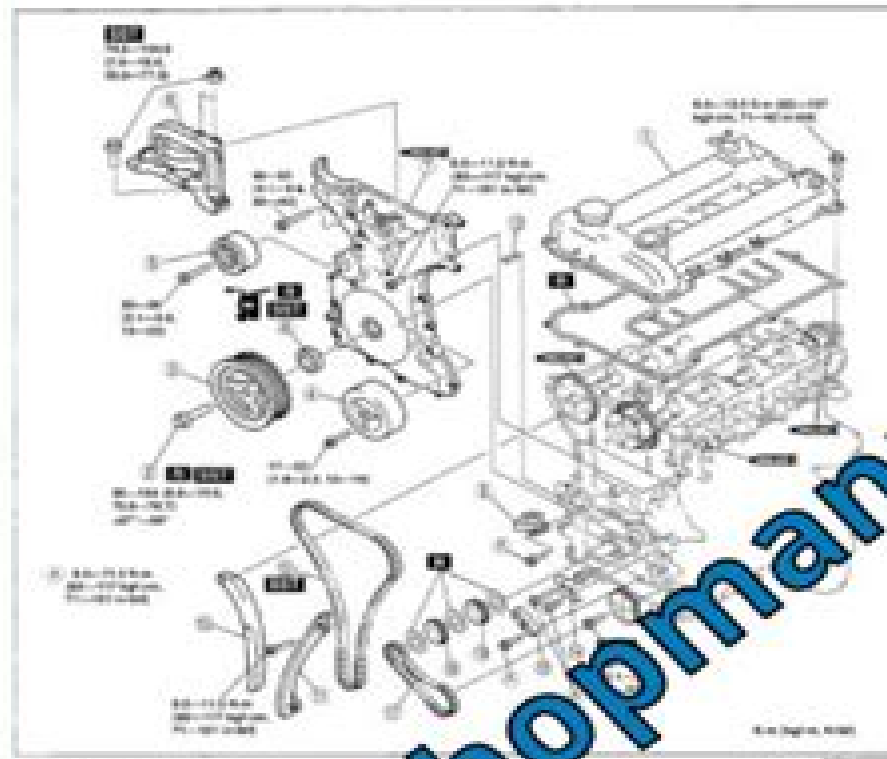


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25. Install the exhaust camshaft sprocket.

Caution

- Do not tighten the camshaft sprocket installation bolt at this stage. Verify the valve timing before performing the bolt tightening.

26. Install the SST on the camshaft as shown in the figure.
27. Remove the installation bolt and remove the front cover upper blind plug (Mazda 1.8L 16). Tighten the SST (Mazda 1.8L 16) and verify contact to the timing belt.
28. Rotate the crankshaft clockwise two turns and verify that the timing belt is at the 12 o'clock position. The C of the compression stroke and the crank weight contacts the SST.

29. Tighten the exhaust camshaft using a wrench on the hexagonal part of the SST, and tighten the sprocket installation bolt.

Tightening torque

88—75 N·m (7.5—7.8 kgf·m, 61—55 ft·lb)

30. Remove the SST from the camshaft.
31. Remove the SST installed in the cylinder block cover blind plug hole.
32. Rotate the crankshaft clockwise two turns and inspect the valve timing.
 - If it is not aligned, repeat the procedure.
33. Apply the silicone sealant and install the engine front cover upper blind plug.

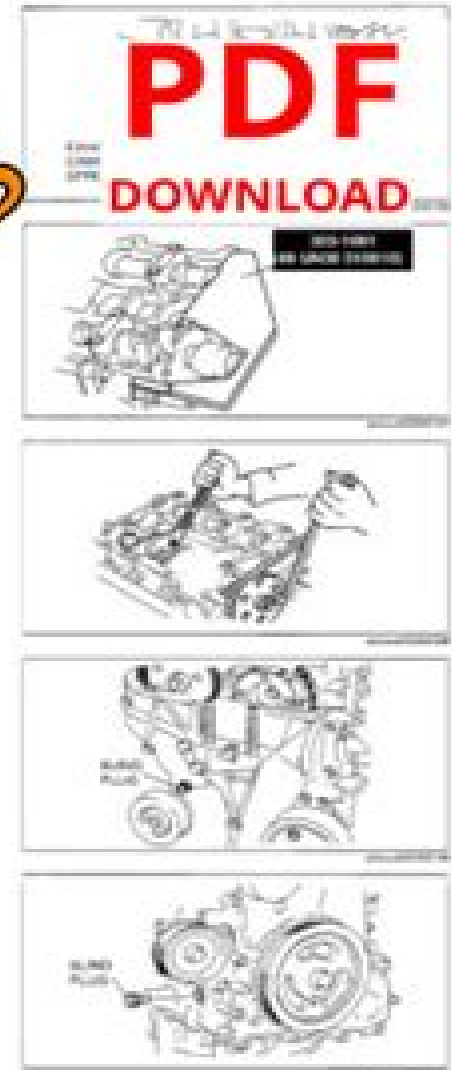
Tightening torque

8.0—11.5 N·m (0.8—1.2 kgf·m, 5.7—8.5 ft·lb)

37. Install the cylinder block lower blind plug.

Tightening torque

15—22 N·m (1.5—2.2 kgf·m, 11—16 ft·lb)



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Michael Seilmaier



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