

## FLYWHEEL (Continued)

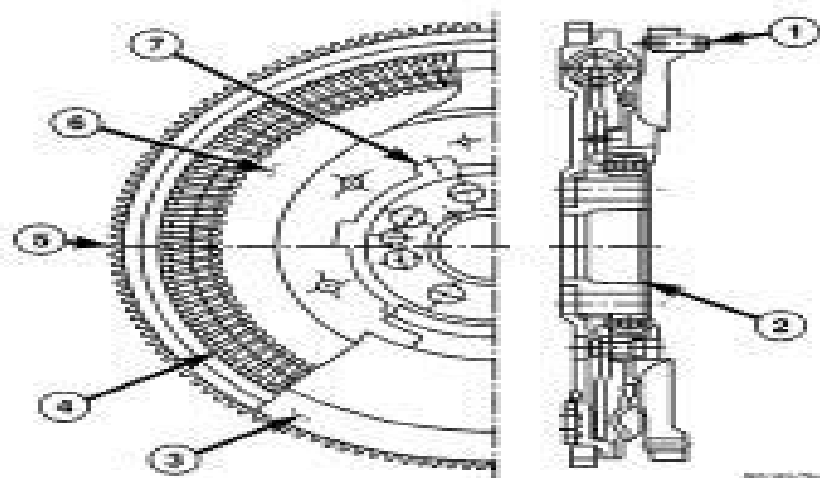


Fig. 6 DUAL MASS FLYWHEEL

- 1 - LOCATING STUD
- 2 - BEARING
- 3 - SECONDARY FLYWHEEL
- 4 - DAMPER SPRING
- 5 - RING GEAR
- 6 - PRIMARY FLYWHEEL
- 7 - FRICTION DISC

the flywheel face with a dial indicator. Mount the indicator on a stud installed in place of one of the flywheel bolts.

Common causes of runout are:

- + heat warpage
- + improper machining
- + incorrect bolt tightening
- + improper seating on crankshaft flange shoulder
- + foreign material on crankshaft flange

Flywheel machining is not recommended. The flywheel clutch surface is machined to a unique contour and machining will negate this feature. Minor flywheel scoring can be cleaned up by hand with 180 grit emery or with surface grinding equipment. Remove only enough material to reduce scoring (approximately 0.001 - 0.003 in.). Heavy stock removal is not recommended. Replace the flywheel if scoring is severe and deeper than 0.076 mm (0.003 in.). Excessive stock removal can result in flywheel cracking or warpage after installation. It can also weaken the flywheel and interfere with proper clutch release.

Clean the crankshaft flange before mounting the flywheel. Dirt and grease on the flange surface may cock the flywheel causing excessive runout. Use new bolts when remounting a flywheel and secure the bolts with Mopar Lock And Seal or equivalent.

Tighten flywheel bolts to specified torque only. Over-tightening can distort the flywheel hub causing runout.

## PILOT BEARING

## REMOVAL

- (1) Remove transmission.
- (2) Remove pressure plate and clutch disc.
- (3) Remove pilot bearing with an internal blind hole puller.

## INSTALLATION

- (1) Lubricate new bearing with Mopar high temperature bearing grease or equivalent.
- (2) Start new bearing into crankshaft by hand. Then seat bearing with clutch alignment tool (Fig. 6).

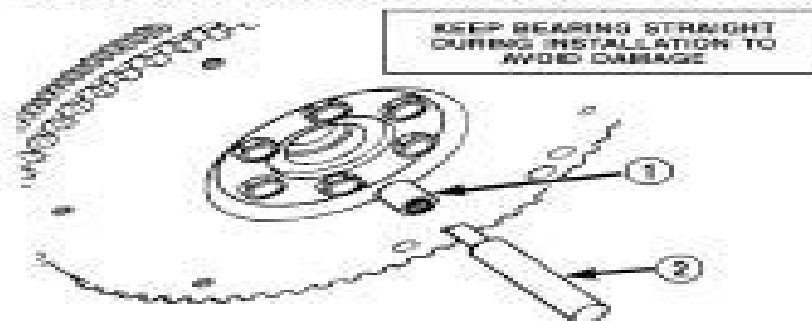


Fig. 6 PILOT BEARING INSTALLER

- 1 - PILOT BEARING
- 2 - ALIGNMENT TOOL

(3) Lightly scuff sand flywheel surface with 180 grit emery cloth. Then clean surface with wax and grease remover.

- (4) Install clutch disc and pressure plate.
- (5) Install transmission.

## LINKAGE

## REMOVAL

**NOTE:** Clutch master cylinder, slave cylinder and connecting line are serviced as an assembly only. Components cannot be overhauled or serviced separately. Cylinders and connecting line are sealed units.

Removal/installation procedures for right and left hand drive models are basically the same.

# Jeep Wrangler 2001 2006 Service Repair Manual

**Mike Stubblefield, John Harold Haynes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

## **Jeep Wrangler 2001 2006 Service Repair Manual:**

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