## Jones-Shipman MODEL 540

6" x 18"

# HYDRAULIC SURFACE GRINDING MACHINE

The keynote of this machine is simplicity of design, combined with accuracy and efficiency. All unnecessary elaboration has been avoided and every control is simple and easy to operate. Careful consideration has been given in design to enable an exceptionally high quality finish to be produced.

The table traverses on a vee and flat slideway and is hydraulically operated. A variable automatic cross-feed is provided and the cross-saddle traverses on two vee slideways.

The wheelhead vertical adjustment and cross-feed handwheels are arranged with micrometer adjustments in .0001" divisions.

The machine is built on the unit system. All components are rigorously inspected after each operation and tested thoroughly when assembled. Modern production methods and the latest scientific instruments ensure a guaranteed accuracy.

#### PRINCIPAL FEATURES

- Completely centralized controls.
- Low pressure, long life Hydraulic System.
- Smooth and shockless table reversing at maximum speeds.
- Hand and automatic traverses.
- Table traverse rates variable up to 40 feet per minute.
- Cross-feed variable from .01" to .07" per stroke.

Cross-feed handwheel graduated in .001" divisions.

- Micrometer adjustments in divisions of .0001\*.
- Anti-friction wheelhead slide.
  - Vertical wheelhead handwheel graduated in .0001" divisions.

Fine vertical adjustment in steps of .0001".

- Plain bearing wheel spindle giving high quality grinding finish.
- Built and tested to guaranteed limits.

LIST 183D

Automatic down-feed and power rise and fall to wheelhead is an optional feature.

### **Jones And Shipman Manual Format**

Joan S. Skinner

#### **Jones And Shipman Manual Format:**

Form and Fancy Joan S. Skinner, 1997-01-01 In 1916 at an unpropitious time Thomas Wallis founded a new practice Wallis Gilbert the fancy factories of the mid term years of 1927 35 the more sculptural and geometrical British modern later works up to 1939 and designs including overseas commissions that do not easily fit within the three style groups Skinner concludes with an evaluation of the philosophy of Wallis Gilbert Partners which was to contribute through the architectural design of factories to the successful pursuit of business by the companies that commissioned them Although factories have played an influential role in society for more than two centuries their design has rarely caught the imagination of architectural historians Their neglect of the field is now being rectified to some extent and this book will contribute to the further stimulation of interest in the architectural history of factories **Principles of Modern Grinding Technology** W. Brian Rowe, 2013-11-11 Principles of Modern Grinding Technology Second Edition provides insights into modern grinding technology based on the author's 40 years of research and experience in the field It provides a concise treatment of the principles involved and shows how grinding precision and quality of results can be improved and costs reduced Every aspect of the grinding process techniques machines and machine design process control and productivity optimization aspects come under the searchlight The new edition is an extensive revision and expansion of the first edition covering all the latest developments including center less grinding and ultra precision grinding Analyses of factors that influence grinding behavior are provided and applications are presented assisted by numerical examples for illustration The new edition of this well proven reference is an indispensible source for technicians engineers researchers teachers and students who are involved with grinding processes Well proven source revised and expanded by undisputed authority in the field of grinding processes Coverage of the latest developments such as ultra precision grinding machine developments and trends in high speed grinding Numerically worked examples give scale to essential process parameters The book as a whole and in particular the treatment of center less grinding is considered to be unchallenged by other books American Machinist & Automated Manufacturing ,1987-07 The Machine Shop Yearbook and Production Engineers' Manual Harold Clifford Town, 1942 Manufacturing Engineer's Reference Book D. KOSHAL, 2014-06-28 Never before have the wide range of disciplines comprising manufacturing engineering been covered in such detail in one volume Leading experts from all over the world have contributed sections. The coverage represents the most up to date survey of the broad interests of the manufacturing engineer Extensive reference lists are provided making this an indispensable work for every engineer in industry Never before have the wide range of disciplines comprising manufacturing engineering been covered in such detail in one volume Leading experts from all over the world have contributed sections Materials and processes are described as well as management issues ergonomics maintenance and computers in industry CAD Computer Aided Design CAE Computer Aided Engineering CIM Computer Integrated Manufacturing and Quality are explored at length The coverage represents the

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