

# *Jones-Shipman*

## **MODEL 540**

**6" x 18"**

## **HYDRAULIC SURFACE GRINDING MACHINE**

The keynote of this machine is simplicity of design, combined with accuracy and efficiency. All unnecessary elaboration has been avoided and every control is simple and easy to operate. Careful consideration has been given in design to enable an exceptionally high quality finish to be produced.

The table traverses on a vee and flat slideway and is hydraulically operated. A variable automatic cross-feed is provided and the cross-saddle traverses on two vee slideways.

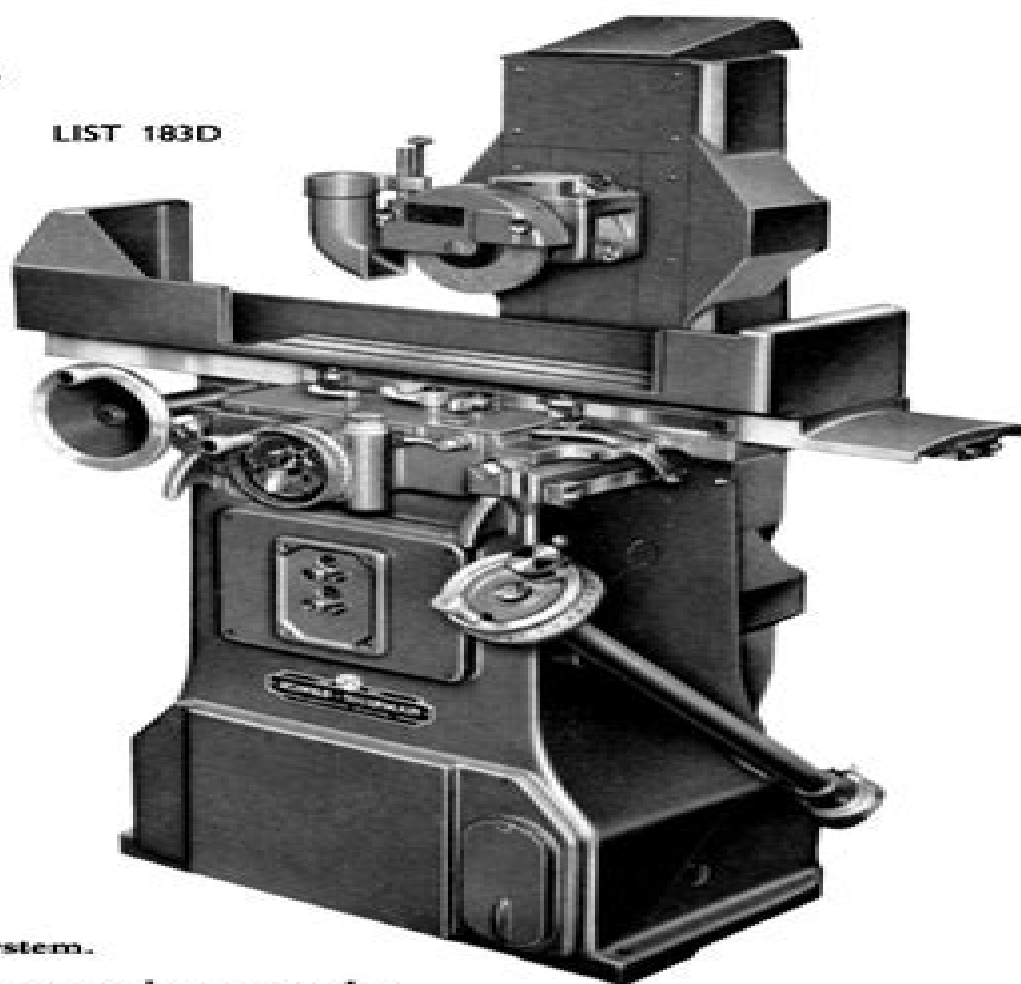
The wheelhead vertical adjustment and cross-feed handwheels are arranged with micrometer adjustments in .0001" divisions.

The machine is built on the unit system. All components are rigorously inspected after each operation and tested thoroughly when assembled. Modern production methods and the latest scientific instruments ensure a guaranteed accuracy.

### **PRINCIPAL FEATURES**

- Completely centralized controls.
- Low pressure, long life Hydraulic System.
- Smooth and shockless table reversing at maximum speeds.
- Hand and automatic traverses.
- Table traverse rates variable up to 40 feet per minute.
- Cross-feed variable from .01" to .07" per stroke.
- { Cross-feed handwheel graduated in .001" divisions.
- { Micrometer adjustments in divisions of .0001".
- Anti-friction wheelhead slide.
- { Vertical wheelhead handwheel graduated in .0001" divisions.
- { Fine vertical adjustment in steps of .0001".
- Plain bearing wheel spindle giving high quality grinding finish.
- Built and tested to guaranteed limits.

LIST 183D



Automatic down-feed and power rise and fall to wheelhead is an optional feature.

# Jones And Shipman Manual Format

**Michael Brown**



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