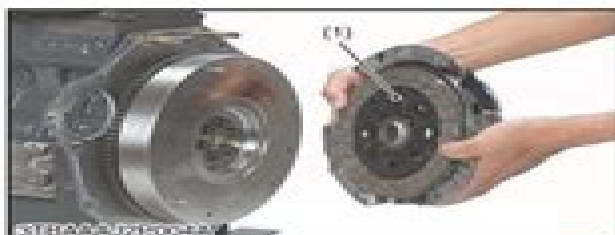


**(2) Separating Clutch Assembly****Separating the Clutch Assembly**

1. Remove the clutch assembly (2) from the flywheel.

**(When reassembling)**

- Direct the shorter end of the clutch disc boss toward the flywheel.
- Apply molybdenum disulphide (Three Bond 1901 or equivalent) to the splines of clutch disc boss.
- Install the pressure plate, noting the position of straight pins.

**■ IMPORTANT**

- Align the center of clutch disc and flywheel by inserting the clutch center tool.

**■ NOTE**

- Do not allow grease and oil on the clutch disc facing.

Tightening torque	Clutch mounting screw	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 17.4 to 20.2 lbf·ft
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(1) Clutch Disc

(2) Clutch Assembly

(3) Clutch Cover

W1014376

**Clutch and Clutch Release Fork**

1. Remove the external spring (2) at the end of clutch rod shaft (1) and remove the release fork (5) and the release bearing (3) with the release bearing holder (4).

**(When reassembling)**

- Set the clutch release fork and the release bearing with the release spring (6) in the correct direction.

(1) Clutch Rod Shaft

(2) External Spring

(3) Release Bearing

(4) Release Bearing Holder

(5) Clutch Release Fork

(6) Release Fork Spring

W1015039

# Kubota B1830 B2230 B2530 B3030 Tractor Workshop Service Repair Manual

**PT Brinkman**



## **Kubota B1830 B2230 B2530 B3030 Tractor Workshop Service Repair Manual:**

The Enigmatic Realm of **Kubota B1830 B2230 B2530 B3030 Tractor Workshop Service Repair Manual**: Unleashing the Language is Inner Magic

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