

## REAR DRIVE INSPECTION

### PROPELLER SHAFT

Inspect the splines of the propeller shaft for wear or damage.

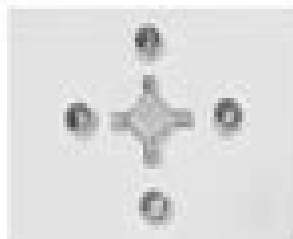
Also, inspect the boot for cuts or damage.

If any defects are found, replace the propeller shaft and its boot with the new ones.

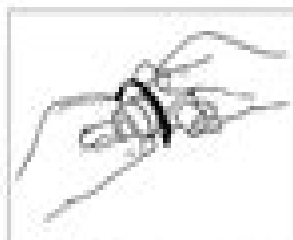


### UNIVERSAL JOINT

Inspect the universal joint and outer surface of the bearing for stuffing, wear and damage. If any defects are found, replace the bearings and universal joint as a set.



Insert the universal joint to the bearing and check the play by turning the universal joint, as shown. If excessive play is noted, replace the bearing with a new one.



### REAR DRIVE GEAR CASE

Inspect the gear case and case cover oil seals and dust seal for wear or damage.

If any wear or damage is found, replace the oil seal or dust seal with a new one.

### OIL SEAL REMOVAL (P4-4)



Check the outer race play and smooth rotation of the bearing by hand while it is on the pinion gear shaft.

Inspect the pinion gear for wear or damage.

If the pinion gear is damaged, inspect the ring gear also.

If any defects are found, replace the bearing and gear with the new ones.

### BEARING AND GEAR REMOVAL (P4-7)



Inspect the ring gear for wear or damage.

If the ring gear is damaged, inspect the pinion gear.

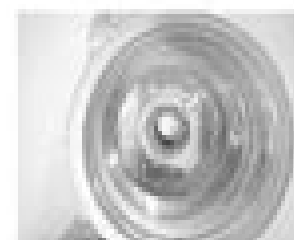
If any defects are found, replace the ring gear with a new one.



Check the gear case and case cover bearings for wear or damage.

If any wear or damage is found, replace the bearing with a new one.

### BEARING REMOVAL (P4-5, 6)



Check the breather rubber case for wear or damage. Also, check that the joint of the rubber case fits tightly.



# Manual For Suzuki Ozark 250

**Rose Army**



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