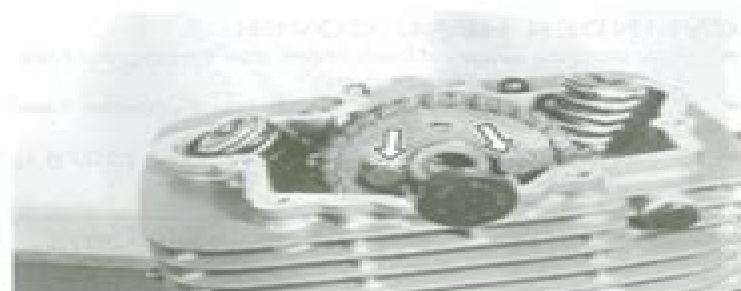


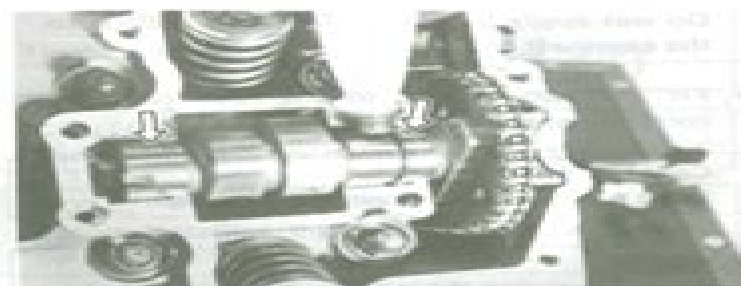
- Bend up the washer tongue positively to lock the bolts.



- Apply SUZUKI MOLY PASTE to the camshaft journals.

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### DE-COMPRESSION SHAFT VALVE ROCKER ARM AND SHAFT

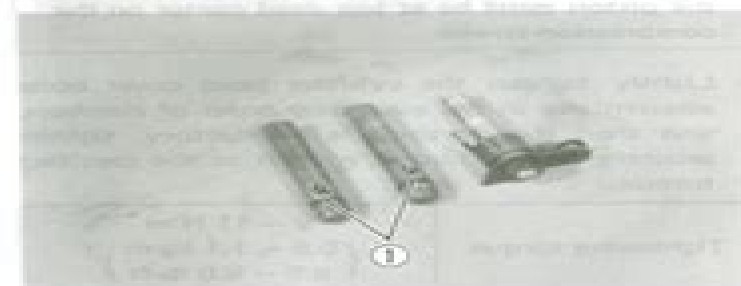
- Apply SUZUKI MOLY PASTE to the de-compression shaft and rocker arm shafts.

#### CAUTION:

- Use a new O-ring ① on the rocker arm shafts to prevent oil leakage.
- Use a new gasket ② on the set bolts to prevent oil leakage.

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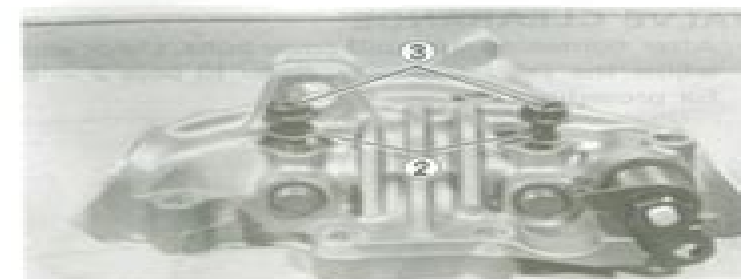
- After inserting the de-compression shaft and rocker arm shafts, tighten the set bolts ③.

#### NOTE:

Use a conically recessed top bolt (Set bolt ③) to retain the rocker arm shaft.

Tightening torque  
(Set bolt ③)

8 – 10 N·m  
(0.8 – 1.0 kg·m)  
(6.0 – 7.0 lb·ft)



# Manual 86 Suzuki 200 Sp

**Brendan G. Carr**



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