



# CATERPILLAR M-SERIES MOTOR GRADER

## OVERVIEW

# M Series Grader Manual

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web if the installation marks have disappeared put a new installation mark on the timing belt before removing each part em 110 2uz fe engine mechanical engine unit b using the crankshaft damper bolt turn the crankshaft to align the timing marks of the crankshaft timing pulley and oil pump body em approx 45 timing mark turn

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web em 206 1gr fe engine mechanical engine unit em b remove the timing chain cover by prying between the timing chain cover cylinder head and cylinder block with a screwdriver notice be careful not to damage the contact surfaces of the timing

chain cover cylinder block and cylinder head c remove the o ring from the lh cylinder

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web align the timing marks of the camshaft with the mark plates of the timing chain and install the timing chain hint align the timing marks with the mark plates while turning the hexagonal service portion of the camshaft using a wrench 2 install chain tensioner slipper a install the chain tensioner slipper 3 install chain tensioner

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web rotate the crankshaft pulley two complete turns clockwise and check the timing marks if the timing marks are correct tighten the lock bolt for the tensioner to 20 to 34 n m 200 to 350 kgfcm for fe to 37 to 52 n m 380 to 530 kgfcm for f2 engine check the movement on the tension side of the timing belt

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