



B1-23P-2-08

(1) Shaft

(2) Dial Indicator

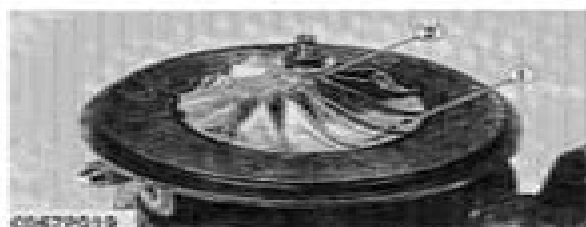


C067P005

(1) Fuse

(Dia. 1.5 mm (0.059 in.)
Length 10 mm (0.394 in.))

(2) Turbine Wheel



C067P019

(1) Fuse

(Dia. 1.5 mm (0.059 in.)
Length 10 mm (0.394 in.))

(2) Compressor Wheel



C067P022

(1) Feeler Gauge

(2) Bearing Housing

(3) Compressor Cover

Thrust Play of Shaft

1. Contact the probe of the dial indicator (2) to the end of the shaft (1).
2. Move the shaft in the axial direction, and read the deflection of the dial indicator.
3. If the measurement exceeds the allowable limit, replace the turbocharger assembly or the rotating assembly.

Thrust play of shaft	Factory spec.	0.057 to 0.103 mm 0.0022 to 0.0041 in.
	Allowable limit	0.103 mm 0.0041 in.

Clearance between Turbine Wheel and Turbine Housing

1. Remove the turbine housing, and stick four strips of fuse (1) on the turbine wheel (2). (See photo.)
2. Install the turbine housing and coupling, and tighten the coupling bolt to the specified torque, and crush the fuses.
3. Remove the turbine housing, and measure the thickness of the fuses.
4. If the measurement is not within the factory specifications, check the cause of faulty.

Clearance between turbine wheel and turbine housing	Factory spec.	0.42 to 1.10 mm 0.017 to 0.043 in.
Tightening torque	Coupling bolt	3.92 to 4.90 N·m 0.40 to 0.50 kgf-m 2.89 to 3.62 ft-lbs

Clearance between Compressor Wheel and Compressor Cover

1. Remove the compressor cover, and stick four strips of fuse (1) on the compressor wheel (2). (See photo.)
2. Install the compressor cover and crush the fuses.
3. Remove the compressor cover, and measure the thickness of the fuses.
4. If the measurement is not within the factory specifications, check the cause of faulty.

Clearance between compressor wheel and compressor cover	Factory spec.	0.4 to 1.2 mm 0.016 to 0.047 in.
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Clearance between Turbine Wheel and Back Plate

1. Remove the turbine housing from the bearing housing (2).
2. Install the compressor cover (3).
3. Measure the clearance between the turbine wheel and back plate, using two feeler gauges (1).
4. If the measurement is not within the factory specifications, check the cause of faulty.

Clearance between turbine wheel and back plate	Factory spec.	0.37 to 0.63 mm 0.015 to 0.025 in.
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M110 Repair Manual

Yi-Tong Ma

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

M110 Repair Manual:

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