

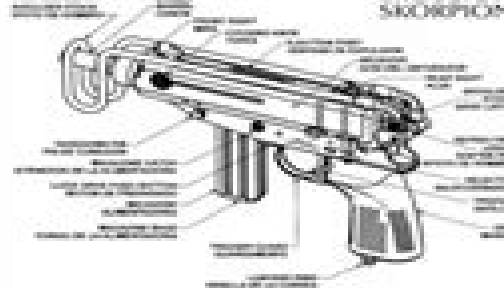
INSTRUCTION MANUAL SKORPION MANUAL (DE INSTRUCTIONS)



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Before loading the following safety device (trigger) and control mechanism and insert the magazine in the magazine attachment and insert the magazine in the magazine.

Before loading the trigger, the trigger must be in the open position. The trigger must be in the open position. The trigger must be in the open position.

CAUTION

SAFETY INSTRUCTIONS

Before loading the trigger, the trigger must be in the open position. The trigger must be in the open position. The trigger must be in the open position.

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SKORPION - INSTRUCTION MANUAL

GENERAL DESCRIPTION AND TERMINOLOGY

The names of basic parts of the submachine gun used in this instruction manual are presented in Fig. 1 on the inner side of the attached cover. The correspondence of all parts of the firearm is presented in the section illustration and list of parts.

Under the features of this instruction manual when reading it, in order to be able to see all the illustrations printed on the inside of the cover.

The Skorpion submachine gun is a general purpose, light and automatic firearm for individuals. This firearm can be fired either in fully automatic, or in semi-automatic modes of fire. The Skorpion has a simple folding (retractable) stock, thus enabling shooting from shoulder, if the stock is folded (retracted), then the submachine gun can be fired hand-held in subcompact or fully automatic modes of fire. The effective range of fire from the shoulder is up to 100 m, hand-held up to 50 m. Its very light weight and small dimensions, allow the concealed carry and use of the submachine gun in very restricted spaces.

The Skorpion is equipped with a rate reducer used to lower the cyclic rate of fire, this device also allows full reset, and enables the weapon after each shot. The safety-selector lever features three positions: "1" - semiautomatic fire, "2" - fully automatic fire, and "3" - "Safety-On" mode.

The magazine, are of double column type with a double column feed. The Skorpion controls with an internal "release" and "lock" mechanism (see Technical Specifications for their respective capacities). The lock which locked open when the last cartridge from the magazine has been fired.

Consequently for clearing and unjamming purposes of the Skorpion does not require the use of any tools.

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OPERATING AND Firing MODES

Ammunition

Use only factory manufactured standard ammunition of an appropriate caliber, which is in compliance with CIP regulations (International Proof Commission for Firearms) or British (Browning Arms and Ammunition Manufacturers Institute Inc. of the United States). The use of other cartridges could damage the firearm or cause malfunctions or injury to the shooter.

Extending of Shoulder Stock

Hold the submachine gun by the grip as if shooting and push back the reared part of the shoulder stock located beneath the barrel (Fig. 2) from below. Then grasp the shoulder stock and move backwards to its extended position.

Retracting of Shoulder Stock

Firmly hold the submachine gun's magazine in the left hand. Using your other hand, while grasping the "connector", push the reared part of the left shoulder stock forward and close to the shoulder stock area of rotation its position - (Fig. 3). After sufficient pressure, rotate the shoulder stock upwards and forward until it catches with the front sight protection capsule.

Removal of the Magazine

Hold the submachine gun with the right hand by its grip and grasp the magazine by the other (disengage that magazine latch with the left hand thumb (Fig. 4)) and with a simultaneous downward motion, remove the magazine.

Magazine Loading

With the right and left hand, grasp the magazine in one hand. Place a cartridge on the magazine follower with the cartridge head placed against the rear wall of the magazine. Press the cartridge down until it is inserted under the magazine lip. Place the next cartridge on top of the previous cartridge and load it in the same manner (Fig. 5).

The number of cartridges loaded can be checked by means of the magazine tube to the rear wall of the magazine.

Do not try to exceed the magazine capacity - doing so can cause a feed failure.

Submachine Gun Loading

CAUTION

Always insure that the submachine gun is pointed in a safe direction when loading.

Insert a loaded magazine and ensure that it has engaged the magazine catch.

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Overcharge the submachine gun safety by rotating the safety-selector lever either to position "1" or to position "2". The submachine gun will be ready to fire in position "1" or "2" (semi-automatic fire).

Hold the submachine gun by the grip with one hand, and with the thumb and index finger of the other hand the left locking bracket located on both sides of the receiver. Push the lock into its open and then close it to snap forward (Fig. 6). This procedure locks the firearm, and inserts a cartridge into the chamber. The submachine gun is now ready to fire. If you do not intend to fire immediately, ensure the submachine gun's safety by setting the safety-selector lever to position "3".

Semiautomatic Fire

Semiautomatic fire can be stopped after pulling the safety-selector lever to its "1" position, i.e. downwards after pulling the trigger a single cartridge is discharged. The next cartridge is fed after the trigger is released and pressed again.

Automatic Fire

For fully automatic fire, it is necessary to change the safety-selector lever to "2" i.e. upwards. If the submachine gun is loaded, and the magazine feeds a sufficient number of cartridges, then firing can be initiated at any time by pulling the trigger, and immediately by releasing the trigger. The length of the burst depends on how long the trigger is depressed, and can be from 2 cartridges up to the full capacity of the magazine.

Reloading During Shooting

When the last cartridge has been fired, the lock stops in its rear locked open position. Remove the empty magazine and replace it with a loaded one. Perfectly reset the lock, and release it to snap forward. The submachine gun is loaded again, and ready to fire.

Unloading the Submachine Gun

Always insure that the submachine gun is pointed in a safe direction.

- Remove the magazine.
- Overcharge the submachine gun safety (rotate the safety-selector lever to position "1" or "2").
- Remove the lock and verify that the cartridge chamber is empty. (The lock never closed. Bullets can be dislodged, after pulling the lock back, and then released to hold the lock in its locked open position. That empty condition of the empty cartridge chamber is another point.)
- Close the lock to snap forward.
- Depress the trigger (any fire).

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TRoubleshooting, Causes and Remedies

If your submachine gun is properly used and maintained, malfunctions are rarely encountered. However, if such a situation should arise, please consult the following instructions.

WARNING - Never a submachine gun the possibility of accidental

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Illustration and List of Parts



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- | | |
|------------------------|------------------------------|
| 1 Receiver with Barrel | 40 Ejector |
| 2 Trigger Spring | 41 Hammer Stop Latch |
| 3 Recoil Spring | 42 Hammer Stop Latch Spring |
| 4 Recoil Spring | 43 Hammer Stop Latch Support |
| 5 Recoil Spring | 44 Recoil Spring Cover |
| 6 Recoil Spring | 45 Recoil Spring |
| 7 Trigger Bar | 46 Recoil Stop Spring |

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TECHNICAL SPECIFICATIONS

Weight	
Length	

M31 Suomi Owners Manual

Helming



M31 Suomi Owners Manual:

Practical Guide to the Operational Use of the PPSH-41 Submachine Gun Erik Lawrence, 2015-03-13 The most current up to date full color manual anywhere on the PPSH 41 Submachinegun Authored by Erik Lawrence former Special Forces Instructor and owner of one of the most realistic and experienced training companies in the US 72 pages of great to know information with procedures that have been vetted over time 50 color pictures to better explain the listed procedures Developed for weapons familiarization classes and instructor development the best Team Room reference library available The objective of this manual is to allow the reader to be able to use the PPSH 41 Submachinegun safely and competently The practical guide will give the reader background specifications of the weapon and its capability multiple descriptive photographs instructions on its operation disassembly and assembly procedures proper safe firing procedures malfunction procedures Operator level maintenance will also be detailed to allow the operator to understand and become competent in the use and maintenance of the PPSH 41 Submachinegun **Mitsubishi L300 Express** ,2007 2017 BMW 3 Series Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book Helming, 2017-08-10 **Nissan Maxima** ,1990

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In some sort of driven by information and connectivity, the ability of words has be more evident than ever. They have the capability to inspire, provoke, and ignite change. Such could be the essence of the book **M31 Suomi Owners Manual**, a literary masterpiece that delves deep into the significance of words and their effect on our lives. Compiled by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book is key themes, examine its writing style, and analyze its overall effect on readers.

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