

RING GEAR AND PINION TEETH RATIO CHART

PINION TEETH

5 6 7 8 9 10 11 12 13 14 15

RING TEETH

21	4.20	3.50	3.00	2.62							
22	4.40	3.67	3.14	2.75	2.44						
23	4.60	3.83	3.29	2.87	2.56						
24	4.80	4.00	3.43	3.00	2.67	2.40					
25	5.00	4.17	3.57	3.12	2.78	2.50					
26	5.20	4.33	3.71	3.25	2.89	2.60					
27	5.40	4.50	3.86	3.37	3.00	2.70	2.45				
28	5.60	4.67	4.00	3.50	3.11	2.80	2.55				
29	5.80	4.83	4.14	3.62	3.22	2.90	2.64	2.42			
30	6.00	5.00	4.29	3.75	3.33	3.00	2.73	2.50			
31	6.20	5.17	4.43	3.87	3.44	3.10	2.83	2.58			
32	6.40	5.33	4.57	4.00	3.56	3.20	2.91	2.67	2.46		
33	6.60	5.50	4.71	4.12	3.67	3.30	3.00	2.75	2.54		
34	6.80	5.67	4.86	4.25	3.78	3.40	3.09	2.83	2.62	2.43	
35	7.00	5.83	5.00	4.37	3.89	3.50	3.18	2.92	2.69	2.50	
36	7.20	6.00	5.44	4.50	4.00	3.60	2.27	3.00	2.77	2.57	2.40
37	7.40	6.17	5.29	4.62	4.11	3.70	3.36	3.08	2.85	2.64	2.47
38	7.60	6.33	5.43	4.75	4.22	3.80	3.45	3.17	2.92	2.71	2.53
39	7.80	6.50	5.57	4.87	4.33	3.90	3.56	3.25	3.00	2.79	2.60
40		6.67	5.71	5.87	4.44	4.00	3.64	3.33	3.08	2.86	2.67
41		6.83	5.86	5.12	4.56	4.10	3.73	3.42	3.15	2.93	2.73
42		7.00	6.00	5.25	4.67	4.20	3.82	3.50	3.23	3.00	2.80
43		7.17	6.14	5.37	4.78	4.30	3.91	3.58	3.31	3.07	2.87
44		7.38	6.29	5.50	4.89	4.40	4.00	3.67	3.38	3.14	2.93
45		7.50	6.43	5.62	5.00	4.50	4.09	3.75	3.46	3.21	3.00
46		7.67	6.57	5.75	5.11	4.60	4.18	3.83	3.54	3.29	3.07
47			5.87	5.81	5.22	4.70	4.27	3.92	3.61	3.36	3.13
48			6.86	6.00	5.33	4.80	4.36	4.00	3.69	3.43	3.20
49			6.12	6.12	5.44	4.90	4.45	4.08	3.77	3.50	3.27
50			6.25	6.25	5.55	5.00	4.54	4.17	3.85	3.57	3.33
51			6.37	6.37	5.67	5.10	4.64	4.25	3.92	3.64	3.42
52			6.50	6.50	5.78	5.20	4.73	4.33	4.00	3.71	3.47
53			6.62	6.62	5.89	5.30	4.82	4.42	4.08	3.79	3.53

M80 Gear Pattern

RM Cervero



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Process and Pattern in Evolution Terrell H. Hamilton,1979 *Cruising World* ,1983-01 *Australian Farm Journal* ,1993 **Aerospace Medicine and Biology** ,1980 A selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific and technical information system and announced in Scientific and technical aerospace reports STAR and International aerospace abstracts IAA Report Industrial Commission of Ohio. Department of Investigation and Statistics,1918 **Bulletin** Industrial Commission of Ohio,1918 Safety Bulletin Industrial Commission of Ohio,1918 U.S. Government Research Reports ,1961 *Report* Ohio. Division of Labor Statistics,1939 Report ,1931 Technical Abstract Bulletin Defense Documentation Center (U.S.),1961-07
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mighty hand please hear my prayer as i lift up our military and veterans before you now