

4. Discharge the capacitors. Refer to **Safety Precautions** in this section.
5. Remove the lug bolts/lug nuts and remove drive tire and wheel.
6. Drain the gear oil from the MDU into a suitable container with at least 1.8 liter (1.9 qt) capacity.
7. Identify and tag all wires and cables connected to MDU for later installation.
8. Disconnect all wires and cables connected to MDU and the harness clamps on the drive motor.
9. Remove the steering components as necessary for repair. Refer to **Steering Mechanism**. (See General in this section for a list of specific section numbers.)
10. Assisted steering models have a steering motor and a bearing assembly for the articulating shaft that mounts to the MDU housing. If the bearing pin and gear are removed, make sure to note position of steer wheel. During replacement, the bearing pin and gear must be aligned with the notch in the pinion shaft facing straight ahead and the drive tire must be in the same position as it was during removal. Refer to **Steering Mechanism** for steer motor and lower bearing assembly removal. (See General in this section for a list of specific section numbers.)

NOTE: The traction motor is most commonly removed **BEFORE** the drive unit is removed from the truck. However, it can also be removed after the MDU has been removed from the truck.

11. Remove the traction motor and brake as a single assembly:

NOTE: Wire clamp(s) placement may vary with models. Note where each wire clamp is located prior to removal.

- a. Remove four nuts, lockwashers, washers, and wire clamp from the studs retaining the drive motor.
- b. Attach a sling and an overhead hoist to the drive motor.
- c. Lift the drive motor from the drive unit.

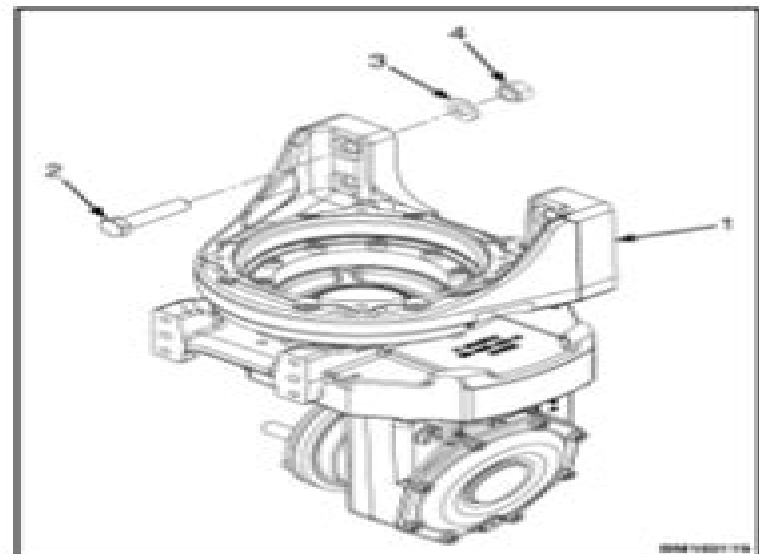
- d. Remove the brake assembly from the traction motor if necessary. Refer to **Brakes**. (See General in this section for a list of specific section numbers.)
- e. Remove wire guard from lower end of studs.
- f. Remove studs, nuts, and two alignment pins from drive unit.



WARNING

To avoid personal injury, keep the MDU supported at all times using a sling and an overhead hoist when removing the MDU from the lift truck.

12. Attach a sling and an overhead hoist to the drive unit. Remove the four capscrews and nuts attaching the drive unit to the frame.
13. Lift the drive unit out of the truck and place on a clean work bench. Remove the sling.



1. MASTER DRIVE UNIT ASSEMBLY
2. CAPSCREW
3. WASHER
4. NUT

Figure 5. Drive Unit Assembly

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Arturo Cuomo



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Table of Contents Mcw Series Manual

1. Understanding the eBook Mcw Series Manual
 - The Rise of Digital Reading Mcw Series Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mcw Series Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mcw Series Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mcw Series Manual
 - Personalized Recommendations
 - Mcw Series Manual User Reviews and Ratings
 - Mcw Series Manual and Bestseller Lists
5. Accessing Mcw Series Manual Free and Paid eBooks

-
- Mcw Series Manual Public Domain eBooks
 - Mcw Series Manual eBook Subscription Services
 - Mcw Series Manual Budget-Friendly Options
6. Navigating Mcw Series Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mcw Series Manual Compatibility with Devices
 - Mcw Series Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mcw Series Manual
 - Highlighting and Note-Taking Mcw Series Manual
 - Interactive Elements Mcw Series Manual
 8. Staying Engaged with Mcw Series Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mcw Series Manual
 9. Balancing eBooks and Physical Books Mcw Series Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mcw Series Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Mcw Series Manual
 - Setting Reading Goals Mcw Series Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Mcw Series Manual
 - Fact-Checking eBook Content of Mcw Series Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

-
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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