

Jones-Shipman

MODEL 540

6" x 18"

HYDRAULIC SURFACE GRINDING MACHINE

The keynote of this machine is simplicity of design, combined with accuracy and efficiency. All unnecessary elaboration has been avoided and every control is simple and easy to operate. Careful consideration has been given in design to enable an exceptionally high quality finish to be produced.

The table traverses on a vee and flat slideway and is hydraulically operated. A variable automatic cross-feed is provided and the cross-saddle traverses on two vee slideways.

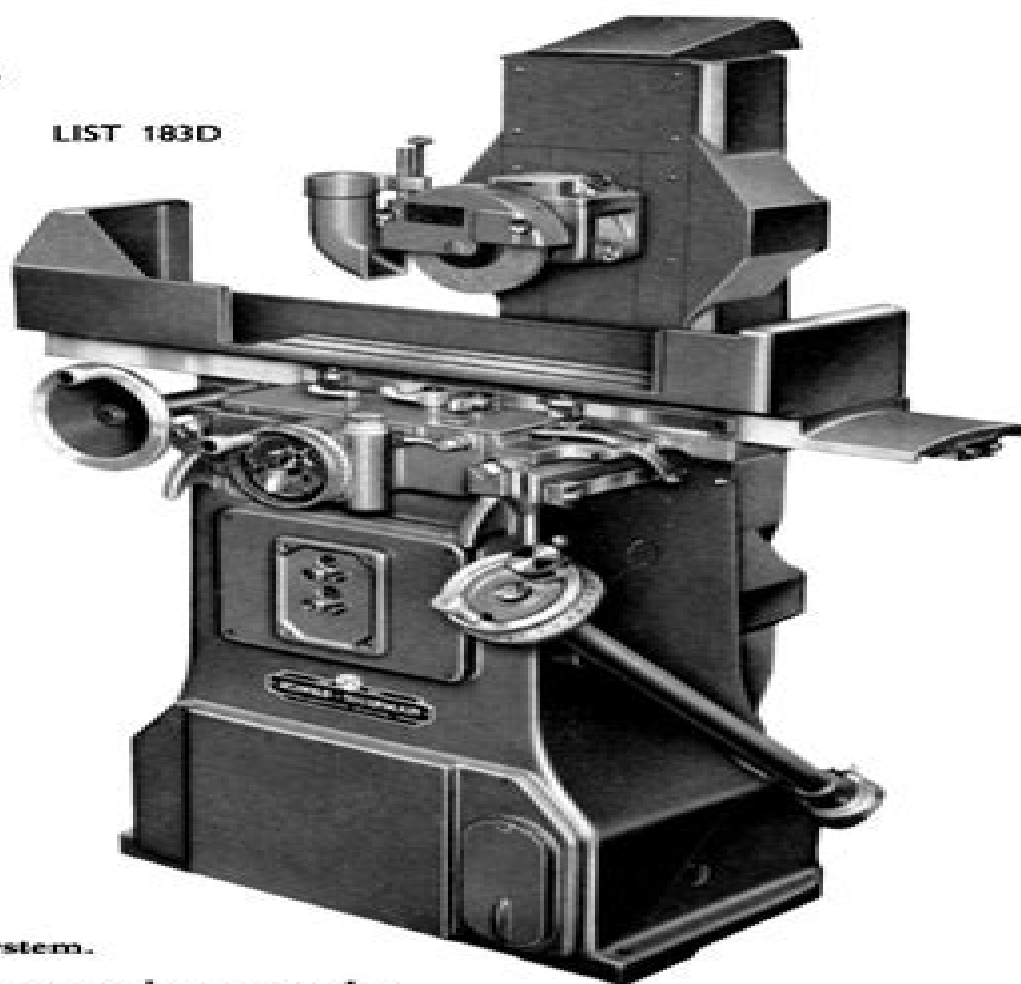
The wheelhead vertical adjustment and cross-feed handwheels are arranged with micrometer adjustments in .0001" divisions.

The machine is built on the unit system. All components are rigorously inspected after each operation and tested thoroughly when assembled. Modern production methods and the latest scientific instruments ensure a guaranteed accuracy.

PRINCIPAL FEATURES

- Completely centralized controls.
- Low pressure, long life Hydraulic System.
- Smooth and shockless table reversing at maximum speeds.
- Hand and automatic traverses.
- Table traverse rates variable up to 40 feet per minute.
- Cross-feed variable from .01" to .07" per stroke.
- { Cross-feed handwheel graduated in .001" divisions.
- { Micrometer adjustments in divisions of .0001".
- Anti-friction wheelhead slide.
- { Vertical wheelhead handwheel graduated in .0001" divisions.
- { Fine vertical adjustment in steps of .0001".
- Plain bearing wheel spindle giving high quality grinding finish.
- Built and tested to guaranteed limits.

LIST 183D



Automatic down-feed and power rise and fall to wheelhead is an optional feature.

Jones And Shipman Grinder Manual

Liyong Dong



Jones And Shipman Grinder Manual:

Principles of Modern Grinding Technology W. Brian Rowe, 2013-11-11 Principles of Modern Grinding Technology Second Edition provides insights into modern grinding technology based on the author's 40 years of research and experience in the field. It provides a concise treatment of the principles involved and shows how grinding precision and quality of results can be improved and costs reduced. Every aspect of the grinding process techniques, machines, and machine design, process control, and productivity optimization aspects come under the searchlight. The new edition is an extensive revision and expansion of the first edition, covering all the latest developments, including centerless grinding and ultra-precision grinding. Analyses of factors that influence grinding behavior are provided, and applications are presented, assisted by numerical examples for illustration. The new edition of this well-proven reference is an indispensable source for technicians, engineers, researchers, teachers, and students who are involved with grinding processes. Well-proven source, revised and expanded by undisputed authority in the field of grinding processes. Coverage of the latest developments, such as ultra-precision grinding, machine developments, and trends in high-speed grinding. Numerically worked examples give scale to essential process parameters. The book as a whole, and in particular the treatment of centerless grinding, is considered to be unchallenged by other books.

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