

only) and every 12 000 km (7 500 miles, 24 months).

Inspect the throttle valve synchronization periodically. (☞ 6-23)

COOLING SYSTEM

Inspect every 6 000 km (4 000 miles, 12 months).
Replace engine coolant every 2 years.

ENGINE COOLANT LEVEL CHECK

- Keep the motorcycle upright.
- Check the engine coolant level by observing the full and lower lines on the engine coolant reservoir.
Ⓐ Full line Ⓑ Lower line
- If the level is below the lower line, remove the fuel tank (☞ 6-3), left frame head cover and left radiator cover (☞ 9-6), and add engine coolant to the full line from the engine coolant reservoir filler.

ENGINE COOLANT CHANGE

- Remove the fuel tank. (☞ 6-3)
- Remove the left and right frame head covers, radiator covers and radiator bottom cover. (☞ 9-6)
- Remove the radiator cap Ⓐ.



- Drain engine coolant by disconnecting the radiator hose Ⓒ from the radiator.

▲ WARNING

- Do not open the radiator cap when the engine is hot, as you may be injured by escaping hot liquid or vapor.
- Engine coolant may be harmful if swallowed or if it comes in contact with skin or eyes. If engine coolant gets into the eyes or in contact with the skin, flush thoroughly with plenty of water. If swallowed, induce vomiting and call physician immediately!

- Flush the radiator with fresh water if necessary.
- Connect the radiator hose Ⓒ securely.
- Pour the specified engine coolant up to the radiator inlet.

NOTE Engine coolant capacity (excluding reservoir):
2 450 ml (2.6/2.2 US/Imp qt)

- Bleed the air from the engine coolant circuit in the following procedure. (☞ below)

ENGINE COOLANT INFORMATION (☞ 8-2)

AIR BLEEDING THE COOLING CIRCUIT

- Remove the fuel tank. (☞ 6-3)
- Remove the right frame head cover. (☞ 9-6)
- Add engine coolant up to the radiator inlet.
- Support the motorcycle upright.
- Slowly swing the motorcycle, right and left, to bleed the air trapped in the cooling circuit.
- Add engine coolant up to the radiator inlet.



M109 Service Manual

A Loxley



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