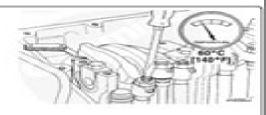
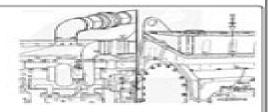
(/qs3/pubsys2/xml/en/manual/3666139/3666139-titlepage.html)

Measure

All overhead lash measurements **must** be made when the engine is cold, any stabilized coolant temperature at 60°C [140°F] or below.

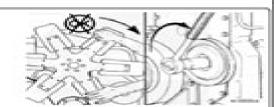


Remove the rocker lever cover. Refer to Procedure 003-011 in Section 3. (/qs3/pubsys2/xml/en/procedures/36/36-003-011.html)



⚠ WARNING **⚠**

Do not straighten a bent fan blade or continue to use a damaged fan. A bent or damaged fan blade can fail during operation and cause personal injury or property damage.



The valve set marks are located on the accessory drive pulley. The marks align with a pointer on the gear housing.

Use the accessory drive shaft to rotate the crankshaft.

The crankshaft rotation is **clockwise** when viewed from the front of the engine.

The cylinders are numbered from the front end of the engine.

M11 Workshop Manual

KJ Lindholm-Leary

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