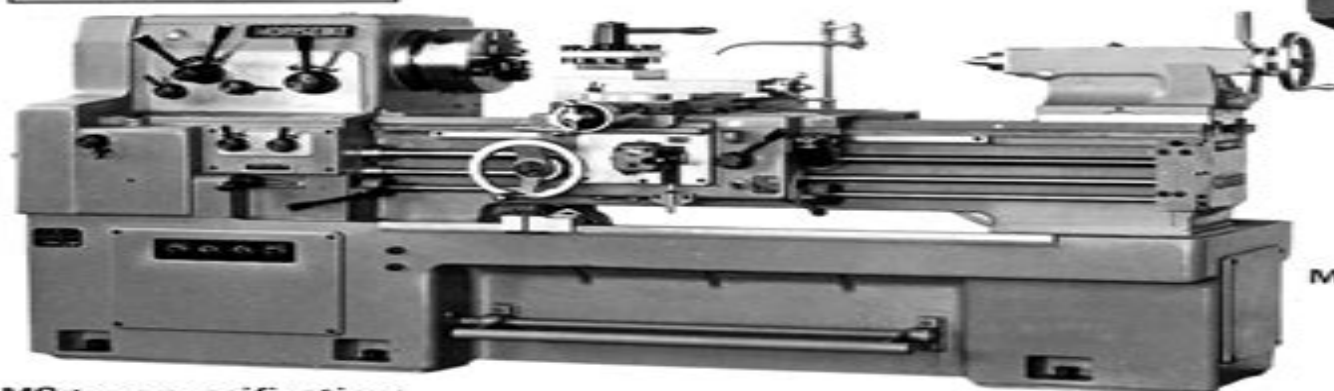
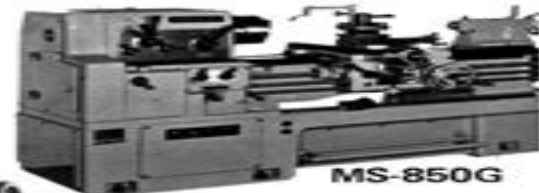


# MS type

On lathes with cutoff devices, the apron handle is located in a different position.



MS-850



MS-850G

## MS type specifications

Unit: Inch (mm)

	MS-650	MS-850	MS-1250	MS-850G	MS-1250G
Swing			17.13" (435mm)		
Swing Over Bed			19.29" (490mm)		
Swing Over Bed from Face Plate up to 7" (180mm)			9.84" (250mm)		
Swing Over Cross Slide				25.59" (650mm)	
Swing Over Gap					
Distance					
Width of Gap (from Face Plate)			8.46" (215mm)		
Distance from Bed to Spindle Center			42.32" (1075mm)		
Distance from Floor to Spindle Center			49.21" (1250mm)		
Between Centers (A)	25.59" (650mm)	33.46" (850mm)		33.46" (850mm)	49.21" (1250mm)
Spindle					
Spindle Nose			ASA A1-6 or D1-6		
Hoie Thru Spindle			2-3/64" (52mm)		
Spindle Sleeve Taper			M.T. No. 6		
Spindle Center Taper			M.T. No. 4		
Number of Spindle Speeds			12		
Spindle Speed Range (RPM)			32, 62, 82, 112, 160, 200, 285, 395, 510, 710, 1010, 1800		
Feeds					
Number of Feed Changes (both longitudinal and cross feeds)			40		
Range of Longitudinal Feeds			0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev.		
Range of Cross Feeds			0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev.		
Threads					
Lead Screw			1.25" (31.75mm) dia. x Acme thread 4 T.P.I. or 6mm pitch		
inch Threads			80 ~ 4 T.P.I.		
Metric Threads			0.25 ~ 7mm pitch		
D.P. Threads			112 ~ 8		
Module Threads			0.5 ~ 3.5		
Tool Post					
Cross Slide Travel			10" (255mm)		
Compound Rest Travel			5.90" (150mm)		
Max. Cutting Tool Size (X x Y)			0.98" x 0.98" (25 x 25mm)		
Tail Stock					
Tail Stock Spindle Stroke			6" (150mm)		
Spindle Center Taper			M.T. No. 4		
Bed					
Bed Width			13.85" (352mm)		
Bed Length	66.14" (1680mm)	74.01" (1880mm)	89.76" (2280mm)	74.01" (1880mm)	89.76" (2280mm)
Motor					
Main Motor			5 HP (3.7 kw) 4P		
Motor for Coolant System			75W (1/10 HP) 2P or 7.5 HP (5.5 kw) 4P (Optional)		
Floor Space (B)					
	78x36" (1990x930mm)	86x36" (2190x930mm)	102x36" (2590x930mm)	86x36" (2190x930mm)	102x36" (2590x930mm)
Net Weight	3927 lbs (1785 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)

## Standard Accessories

- 4 jaw independent chuck (12") & handle
- Driving plate 240φ
- Center sleeve (M.T. No. 6)
- Center (high speed steel) M.T. No. 4
- Center (carbide tip) M.T. No. 4
- Coolant pump (MS-650, option)

- Change gears 72 teeth
- Installation blocks
- Grease pump
- Box handle
- Single-ended wrench
- Screwdriver
- Hex. handles

## Optional Accessories

- 3 jaw chuck (8")
- Face plate 400φ
- 500φ (G type only)
- Inverse tool post
- Taper cutting attachment; 300 type
- Max. taper angle 20°
- Max. taper length 300mm
- Turret stopper

- Bed stopper
- Steady rest (30φ ~ 125φmm)
- Steady rest with rolls (90φ ~ 210φmm)
- Follow rest
- Copying attachment
- Chuck cover (9")
- D.P./Module change gears
- Coolant pump (MS-650)
- Worm gear (22T, 13T)
- Drill attachment

# Mori Seiki Capps Manual

**Léo Pomar**



## **Mori Seiki Capps Manual:**

**Machinery** ,2004      **Designing Exoskeletons** Luis Adrian Zuñiga-Aviles, Giorgio Mackenzie Cruz-Martinez, 2024-03-27  
Designing Exoskeletons focuses on developing exoskeletons following the lifecycle of an exoskeleton from design to manufacture. It demonstrates how modern technologies can be used at every stage of the process such as design methodologies CAD CAE CAM software rapid prototyping test benches materials heat and surface treatments and manufacturing processes. Several case studies are presented to provide detailed considerations on developing specific topics. Exoskeletons are designed to provide work power rehabilitation and assistive training to sports and military applications. Beginning with a review of the history of exoskeletons from ancient to modern times, the book builds on this by mapping out recent innovations and state of the art technologies that utilize advanced exoskeleton design. Presenting a comprehensive guide to computer design tools used by bioengineers, the book demonstrates the capabilities of modern software at all stages of the process, looking at computer aided design, manufacturing and engineering. It also details the materials used to create exoskeletons, notably steels, engineering polymers, composites and emerging materials. Manufacturing processes, both conventional and unconventional, are discussed, for example casting, powder metallurgy, additive manufacturing and heat and surface treatments. This book is essential reading for those in the field of exoskeletons such as designers, workers in research and development, engineering and design students and those interested in robotics applied to medical devices.      October 2023 - Surplus Record Machinery & Equipment Directory Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment, machine tools, machinery and industrial equipment, listing over 110 000 industrial assets since 1924, including metalworking and fabricating, machine tools, lathes, CNC equipment, machine centers, woodworking equipment, food equipment, chemical and process equipment, cranes, air compressors, pumps, motors, circuit breakers, generators, transformers, turbines and more. Over 1 100 businesses list with the SURPLUS RECORD. October 2023 issue Vol 100 No 10      **The Weekly Japan Digest** ,2002      *Engineers' Digest* ,1981      **Industrial Education** ,1987  
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