

## REAR ENGINE MOUNT REPLACEMENT

### Remove or Disconnect (Figure 12)

**NOTICE:** When supporting the engine to replace a mount, raise the engine only to height required to provide clearance for mounting removal. Be careful that control linkage and wiring are not damaged from raising the engine. When replacing a single mounting, both mountings should be detached before attempting to raise the engine. Failure to do this will place excessive stress on the attached mounting when the engine is raised.


**NOTICE:** When raising or supporting the engine for any reason, do not use a jack under the oil pan, any sheet metal or crankshaft pulley. Due to the small clearance between the oil pan and the oil pump screen, jacking against the oil pan may cause it to be damaged or bent against the pump screen, resulting in a damaged oil pickup unit.

- Support the transmission with a transmission or jack. The transmission mount is also the rear engine mount.
- 1. Side supports (30) to crossmember (28), nuts and washers.

2. Transmission cover (32) to upper mount (31) nuts, and washers.
3. Lower the transmission slightly and remove the mount assembly.
4. Nuts and washers and the insulators (29) from the upper mount (31).

### Install or Connect (Figure 12)

**NOTICE:** See "NOTICE" on page 6A-1 of this section for steps 2 and 3.

- Support the transmission with a transmission or garage jack.
  - 1. Engine mount insulators (29) to the upper mount assembly (31).
  - 2. Upper mount assembly (31) onto the transmission cover (32).
-  **Tighten**
- Transmission cover nuts to 69 N·m (51 lb-ft).
3. Raise the transmission and install the side supports (30) onto the frame crossmember (28). Remove the jack.

### Tighten

- Side support nuts to 41 N·m(30 lb-ft).

## EXHAUST BRAKE SYSTEM

### DESCRIPTION

The exhaust brake system, when turned on, increases the amount of power absorbed by the engine while coasting with the clutch engaged (figure 14).

The main components of the system are:

1. The exhaust brake valve (17). This valve resembles the manifold heat valve used in many gasoline engines.
2. The vacuum chamber (16).
3. The magnetic valve (13), which is an electric solenoid actuated valve.
4. The control switches (6, 10, 11 and 12).
5. The relays (5 and 9).

### OPERATION

#### Exhaust Brake

Refer to figure 14.

1. When the engine starts, the generator turns the charge relay (3) on, which causes the exhaust brake relay (5) to go on via fuse No. 19.

2. When the exhaust brake switch (6) is turned on, electricity flows via the diode (8) to the exhaust brake control relay (9) and lights the indicator light (7) at the same time.
3. The exhaust brake control relay (9) goes on when the neutral switch (Manual transmission=M/T) or the inhibitor switch (Automatic transmission=A/T) (10) is off (when M/T is in a position other than neutral and A/T is in a position other than P or N).
4. When the exhaust brake control relay (9) goes on, a working current flows via the clutch switch (11) and the accelerator switch (12) to the magnetic valve (13).
5. Both the clutch switch (11) and accelerator switch (12) are normally closed. When both clutch and accelerator pedals are in the released position (engine at idle/clutch fully engaged), current flows to the magnetic valve (13).
6. When energized, the magnetic valve (13) opens, allowing vacuum to flow from vacuum pump (14) and tank (15) to the vacuum

# Isuzu Npr Gmc W4 Chevy 4000 4bdt2 Diesel Engine Repair Manua

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