

MERCURY

MerCruiser

Service Manual #31



5.0 / 5.7 / 6.2 Liter Gasoline Engines

Without Emissions Control



Serial Numbers:

Stern drive: 0M300000-1A299999

Inboard: 0M310000-1A089999

Mercury 302 Mpi Manual

Penton Staff



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Boating ,1998-01 **Consumers Index to Product Evaluations and Information Sources** ,2004 **MerCruiser Stern Drive Shop Manual 1998-2013** Editors of Clymer Manuals,2015-08-15 Stern Drives MerCruiser Alpha One 1998 2013 MerCruiser Bravo One 1998 2013 MerCruiser Bravo Two 1998 2013 MerCruiser Bravo Three 1998 2013 Engines 1998 2013 3 0 L 1998 2013 4 3 L 1998 2013 5 0 L 1998 2013 5 7 L 1998 2013 350 Mag 1998 2013 MX 6 2 L 1998 2013 454 Mag 1998 2013 502 Mag 1998 2013 496 Mag 1998 2013 496 Mag HO 1998 2013 7 4 L MPI 1998 2013 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS *MerCruiser Service Manual, Number 15* ,1992 **MerCruiser Service Manual, Number 17** ,1996 **MercCruiser Stern Drv 64-1985** Penton Staff,2000-05-24 GM inline 4 cylinder 153 and 181 cid 6 cylinder 194 230 250 292 cid GM V6 229 and 262 cid GM V8 283 305 327 350 409 427 454 482 cid Ford 302 and 351W cid MerCrusier 60 80 90 470 485 488 170MR 190 MR models

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