

## 2-42 PERIODIC MAINTENANCE

### Periodic Maintenance Procedures

- When inspecting the front wheel, turn the handlebars until the handlebars does not move to either side.
  - The wheel edge is moved [A] to one direction gripping the edge of the wheel by both hands and the play of the wheel bearing is checked.
- ★ If the play is found, replace the bearing.

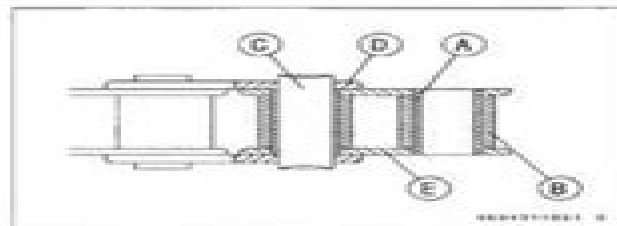


### Final Drive

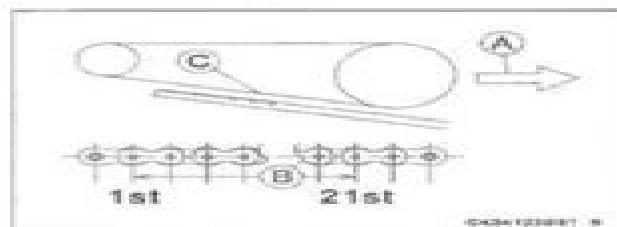
#### Drive Chain Wear Inspection

- Rotate the rear wheel to inspect the drive chain for damaged rollers, and loose pins and links.
- ★ If there is any irregularity, replace the drive chain.
- ★ Lubricate the drive chain if it appears dry.

Bushing [A]  
Roller [B]  
Pin [C]  
Pin Link [D]  
Roller Link [E]



- The drive chain may wear unevenly, so check the chain slack by changing the position, and position the loosest part of the drive chain lower side.
- Loosen the rear axle shaft, and pull [A] the rear wheel rearward to stretch the drive chain steady. Measure the length of 20 links [B] on the straight part [C] of the lower side of chain from the pin center of the 1st pin to the pin center of the 21st pin.



#### Chain 20-Link Length

Standard: 317.5 – 318.2 mm (12.50 – 12.53 in.)  
Service Limit: 323 mm (12.7 in.)

- ★ If any measurements exceed the service limit, replace the chain. Also, replace the front and rear sprockets when the drive chain is replaced.

#### WARNING

A chain that breaks or jumps off the sprockets could snag on the engine sprocket or lock the rear wheel, severely damaging the motorcycle and causing it to go out of control. Inspect the chain for damage and proper adjustment before each ride. If chain wear exceeds the service limit, replace it with the standard chain.

#### Standard Chain

Make: DAIDO  
Type: DID 520DMA4K  
Link: 114 links

# Kxf250 04 Rebuilt Manual

**Mark Coombs**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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## **Table of Contents Kxf250 04 Rebuilt Manual**

1. Understanding the eBook Kxf250 04 Rebuilt Manual
  - The Rise of Digital Reading Kxf250 04 Rebuilt Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kxf250 04 Rebuilt Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kxf250 04 Rebuilt Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kxf250 04 Rebuilt Manual

- Personalized Recommendations
- Kxf250 04 Rebuilt Manual User Reviews and Ratings
- Kxf250 04 Rebuilt Manual and Bestseller Lists
- 5. Accessing Kxf250 04 Rebuilt Manual Free and Paid eBooks
  - Kxf250 04 Rebuilt Manual Public Domain eBooks
  - Kxf250 04 Rebuilt Manual eBook Subscription Services
  - Kxf250 04 Rebuilt Manual Budget-Friendly Options
- 6. Navigating Kxf250 04 Rebuilt Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kxf250 04 Rebuilt Manual Compatibility with Devices
  - Kxf250 04 Rebuilt Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kxf250 04 Rebuilt Manual
  - Highlighting and Note-Taking Kxf250 04 Rebuilt Manual
  - Interactive Elements Kxf250 04 Rebuilt Manual
- 8. Staying Engaged with Kxf250 04 Rebuilt Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kxf250 04 Rebuilt Manual
- 9. Balancing eBooks and Physical Books Kxf250 04 Rebuilt Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kxf250 04 Rebuilt Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Kxf250 04 Rebuilt Manual
  - Setting Reading Goals Kxf250 04 Rebuilt Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kxf250 04 Rebuilt Manual

- Fact-Checking eBook Content of Kxf250 04 Rebuilt Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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