OIL PUMP/OIL FILTER ROTOR REMOVAL

Remove the right crankcase cover (page 9-3)

When installing, make sure to use a new right crankcase cover gasket.

OIL FILTER ROTOR

Remove the filter rotor cover and gasket (page 9-3).

Clean the oil filter rotor cover and rotor. Install the oil filter rotor cover (page 9-9). Install the right crankcase cover (page 9-11).

OIL PUMP

The oil pump can be removed with the engine mounted in the frame.

Remove the oil drain bolt and drain the oil from the engine (page 3-3).

Remove the right crankcase cover (page 9-3).

Remove the clutch drum (page 9-3)

Remove the three oil pump mounting bolts and oil pump.

DISASSEMBLY

Remove the three cover screws and cover. Remove the rotor shaft.

Remove the inner and outer rotors from the pump body.

Clean the disassembled parts in nonflammable or high flash-point solvent.

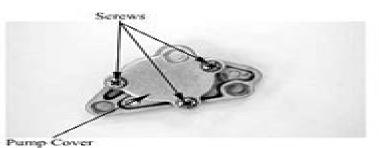
Check all parts for damage or wear.



Right Crankcase Cover



Oil Pump Mounting Balts



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