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**Question Paper Code : 21545**

**B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.**

**Seventh Semester**

**Mechanical Engineering**

**ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION**

**(Common to Production Engineering)**

**(Regulation 2008)**

**(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)**

**Time : Three hours**

**Maximum : 100 marks**

**Answer ALL questions.**

**PART A — (10 × 2 = 20 marks)**

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

**PART B — (5 × 16 = 80 marks)**

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

**Or**

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)

# Me2027 Question Paper

**Lei Shi**



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web the proposed park will contain at least eight attractions such as rides games shows and simulations each of which will allow participants to experience some aspect of the digestive system and or the digestive process a theme park is more than

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