



ENGINE

DATA

GENERAL	EA 370	and	EA 400
Type	Leyland 6,500 vertical Diesel engine (6,507 litres)		
Main features	Six-cylinder, compression-ignition, direct injection, overhead valves, water-cooled		
Bore	4.02 in. (102.38 mm.)		4.22 in. (107.18 mm.)
Stroke	4.75 in. (120.7 mm.)		4.75 in. (120.7 mm.)
Cylinder capacity	371 cubic inches (6.079 c.c.)		399 cubic inches (6.548 c.c.)
Maximum torque	272 lb. ft. at 1,600 r.p.m. (37.60 kg.m.)		300 lb. ft. at 1,600 r.p.m. (41.5 kg.m.)
Maximum B.H.P. (Leyland standard engine)	110 at 2,400 r.p.m.		125 at 2,600 r.p.m.
Compression ratio			16 to 1
Firing order			1, 3, 3, 6, 2, 4
Governed speed			2,400 r.p.m.
Idle speed			450 r.p.m.
Rotation			Clockwise when viewed from timing case

LUBRICATION

Type	Wet sump, gear-type pump. Interference of pump gear on shaft .0003/.001 in. (.002/.0025 mm.) Initial clearance between idler gear and spindle .001 in. (.0025 mm.) Backlash between gears .002-.003 in. (.0508-.0762 mm.)
Sump capacity	45.5 p.a.l. (3.23.9 kg.a.m.) at 1,000 r.p.m. or higher speeds, engine. Not below 5 p.a.l. (.35 kg.a.m.) with engine idling
Oil pressure	



Leyland 411 Engine Manual

Jessica J Manson



Leyland 411 Engine Manual:

The Investor's Monthly Manual ,1920 **El-Hi Textbooks and Serials in Print** ,2006 *The Engineer* ,1909
Power Farming in Australia and New Zealand Technical Manual ,1982 **The Automobile Engineer** ,1951 *The Commercial Motor* ,1922 **Automobile Engineer** ,1951 *World Cars* ,1974 *Library of Congress Catalog* Library of Congress,1974-04 A cumulative list of works represented by Library of Congress printed cards **The Building News and Engineering Journal** ,1905 **Engines** John L. Lumley,1999-06-28 Innovative text focusing on engine design and fluid dynamics with numerous illustrations and a web based software tool *Motor Cycling and Motoring* ,1977 *Flying Magazine* ,1997-04 **"The" Athenaeum** ,1895 **Athenaeum** James Silk Buckingham,John Sterling,Frederick Denison Maurice,Henry Stebbing,Charles Wentworth Dilke,Thomas Kibble Hervey,William Hepworth Dixon,Norman Maccoll,Vernon Horace Rendall,John Middleton Murry,1895 *Mechanical Handling and Works Equipment* ,1919 **The Oil Engine and Gas Turbine** ,1960 **Import Passenger Automobile Weight Projections 1979-1986: Mercedes-Benz, BMW, Volvo, BL Ltd. Final Report** Theodore Taylor,1978 **Engineering News and American Railway Journal** ,1901 *The Autocar* ,1986

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