

# Millermatic® 252

Issued September 2010 • Index No. 00/12-49  
**MIG Arc Welding Power Source,  
Wire Feeder and Gun Package**



## Quick Specs

### Industrial Applications

Metal Fabrication  
Maintenance and Repair  
Farm/Home  
Light Industrial

### Processes

MIG (SMAW)  
Flux Cored (FCAW)

### Input Power

208/230 V  
238460/575 W

**Rated Output** 250 Amps at 28 VDC, 60% Duty Cycle  
250 Amps at 28 VDC, 40% Duty Cycle

**Max. Open-Circuit Voltage** 35

**Amperage Range** 30 – 300 Amps

**Wire Feed Speed** 50 – 700 IPM (1.3 – 17.8 m/min)

**Weight** 200 lb (94 kg)

## The Power of Blue.™

Highest output in its class (250 A at 28 VDC).  
Weld longer on high-end applications.

Large, digital front panel with built-in digital timers menu enables operator to preset voltage and wire feed speed. Standard run-in, preboreflow, burnback, spool/delay (stitch) timer menu.

Auto Gas Detect™ allows operator to simply pull trigger on MIG gun, spool gun or push-pull gun. Automatically detects and recalls the voltage, wire feed speed and timer of the active gun. See page 3 for more information.



**Push-pull gun direct connection.**  
Now directly connects your push-pull gun, no extra module required.



Compatible with the Millermatic® Reach Wire Feeder. Extend your Millermatic work envelope up to 40 feet! No more moving the machine and pulling primary power cables around the shop. Or use as a dual feeder option to move downtime changing spools and drive rolls. MIG Gun sold separately.



**Fan-On-Demand™** cooling system only operates when needed, reducing power consumption and contaminants drawn into the machine.



Welder is warranted for 3 years, parts and labor.  
Original main power rectified parts are warranted for 5 years.  
Gas warranted for 90 days, parts and labor.

### Contents Complete With:

- 10 ft (3 m) power cord and plug (208/230 V model only)
- 15 ft (4.6 m), 250 amp M-25 MIG gun for .030/.035 in. wire
- 10 ft (3 m) work cable and clamp
- Anger mix regulator/flow gauge and hose
- Extra contact tips
- Factory-installed running gear with EZ-Changer™ Low Cylinder Rack
- .030/.035 in. reversible drive rolls
- Set-up and operation interactive CD



**EZ-Access™** removable compartment and parameter chart. Set weld parameters right the first time with convenient new flip-down compartment that provides fast access to parameter chart and consumables. See page 3 for more information.

**Active Arc Stabilizer™** minimizes weld cleanup, and provides excellent starts proven superior to the competition.

**Line voltage compensation** keeps power constant even if power input varies by +10%.



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**LM Reder**



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