

Millermatic® 211

**MIG Power Source,
Wire Feeder and Gun Package**



Quick Specs

Light Industrial Applications

Light fabrication
Maintenance and repair
Auto body
Farm/home

Processes

MIG (GMAW)
Flux-cored (FCAW)

Weld Thickness

120 V: 24 ga. – 3/16 in. steel
18 ga. – 1/8 in. aluminum
240 V: 24 ga. – 3/8 in. steel
18 ga. – 3/8 in. aluminum

Input Power

120 V: 24.3 A, 60 Hz, single-phase
240 V: 16.6 A, 60 Hz, single-phase

Rated Output

120 V: 115 A at 19.8 VDC, 20% duty cycle
240 V: 150 A at 21.5 VDC, 40% duty cycle



Uses 120- or 240-volt power



Portable



Weld capacity



Quick and easy setup

NEW! Advanced Auto-Set™ now includes five different wire/gas combinations and .024-inch (0.6 mm) wire capability. The easiest welder to use just became more versatile.

- Wire/gas combinations include Flux Cored, Mild Steel with 100% CO₂, Mild Steel with C25, Stainless Steel, and Aluminum with spool gun
- Select the wire type and gas being used
- Set the wire diameter, and select from .024, .030 and .035 diameters. A blue LED indicates that Auto-Set is activated
- Dial in the thickness of what you're welding
- Start welding with the exact parameters you need!

NEW! Inverter technology combines best-in-class arc characteristics with the portability of a 38-pound machine. The arc is extremely forgiving to variations in arc length and travel speeds.

Multi-voltage plug (MVP)

allows connection to common 120- and 240-volt power receptacles without the use of any tools — simply choose the plug that fits the receptacle and connect to the power cord.



NEW! Angled cast-aluminum drive system with calibrated tension knob creates consistent feeding and easy setup for up to 15-foot MIG guns.

NEW! Quick Select™ drive roll makes setup quicker by offering three grooves — two for different size solid wire and a third for flux-cored wire.

NEW! Auto Spool Gun Detect™ automatically detects when a MIG gun or spool gun is connected eliminating the need for a switch.

NEW! Fan-On-Demand™ power source cooling system operates only when needed, reducing noise, energy use and the amount of contaminants pulled through the machine.

NEW! Smooth-Start™ provides a smooth, spatter-free start. It's the best-starting machine in the small MIG machine category.

Thermal overload protection shuts down unit and activates the over temperature light if airflow is blocked or duty cycle is exceeded. Automatically resets when unit cools.



Welder is warranted for three years, parts and labor.
Gun warranted for 90 days, parts and labor.

Uses 4- or 8-inch (102 or 203 mm) spools and can be set up to weld with .024–.035 inch (0.6–0.9 mm) solid wire and .030–.045 inch (0.8–1.2 mm) flux-cored wire.

Comes complete with:

- Power source
- 6.5 ft. (2 m) power cord with MVP plugs for 120 V and 240 V
- 10 ft. (3 m) M-100 MIG gun and cable assembly
- 10 ft. (3 m) work cable with clamp
- Flow gauge regulator and gas hose for argon and Ar/CO₂ mix
- Hobart® spool of .030 in. (0.8 mm) solid wire
- Two contact tips for .030 in. (0.8 mm) wire
- Quick Select™ drive rolls for .024 in. (0.6 mm) or .030/.035 in. (0.8/0.9 mm) solid wire, and .030/.035 in. (0.8/0.9 mm) flux-cored wire
- Material thickness gauge ▶ 225895
- Hook-and-loop cord wraps

Note: Shielding gas and safety equipment not included.



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Table of Contents Millermatic 211 Manual

1. Understanding the eBook Millermatic 211 Manual
 - The Rise of Digital Reading Millermatic 211 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Millermatic 211 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Millermatic 211 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Millermatic 211 Manual
 - Personalized Recommendations
 - Millermatic 211 Manual User Reviews and Ratings
 - Millermatic 211 Manual and Bestseller Lists

5. Accessing Millermatic 211 Manual Free and Paid eBooks
 - Millermatic 211 Manual Public Domain eBooks
 - Millermatic 211 Manual eBook Subscription Services
 - Millermatic 211 Manual Budget-Friendly Options
6. Navigating Millermatic 211 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Millermatic 211 Manual Compatibility with Devices
 - Millermatic 211 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Millermatic 211 Manual
 - Highlighting and Note-Taking Millermatic 211 Manual
 - Interactive Elements Millermatic 211 Manual
8. Staying Engaged with Millermatic 211 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Millermatic 211 Manual
9. Balancing eBooks and Physical Books Millermatic 211 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Millermatic 211 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Millermatic 211 Manual
 - Setting Reading Goals Millermatic 211 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Millermatic 211 Manual
 - Fact-Checking eBook Content of Millermatic 211 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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