

## 7.1 Engine Removal

5. Remove the gear linkage from the gear selector shaft.



6. Disconnect the Stator, Gear Indicator and Crank Position Sensor cables located in front of the air-box assembly, left side.



7. Remove the Spark Plug cap. It is recommended to remove the HT coil and cap in one unit to prevent accidental damage.

When refitting, tighten the **bolt (M6 x 35mm)** to 7Nm



8. Ensure the engine is well supported and remove the 2 engine mounting bracket bolts (M8 x 90mm), followed by the engine mount bracket chassis bolt (M10 x 150mm) and remove the bracket.

When refitting tighten the M8 bolts to 60Nm and the M10 bolt to 80Nm



9. Remove the rear engine mounting bolts (M10 x 120mm). The engine can be removed from the machine by tilting forwards slightly and lowering.

When refitting tighten these bolts to 60Nm



Refitting the engine is the reverse of the removal procedure. Care should be taken when lifting heavy items and lifting equipment should be used where necessary.

# Lexmoto Gladiator Manual

**Peipei Pang**



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