Roll No. Printed Pages: 2

BT-8 / D-16

NON-CONVENTIONAL MANUFACTURING Paper-ME-420 E

Time allowed: 3 hours!

/Maximum marks: 100

Note: Attempt five questions, selecting at least one from each

Undit-I

- 15 (a) Classify unconventional machining processes. 5 (b) State the merits of rapid prototyping processes.
- (a) Discuss the working principle of USM with the help of next diagram(s).
 - (b) Describe the effects of various process parameters on metal removal rate in ultrasonic exachining process.

Unit-II

- How is metal removed in Electro-Chemical Machining? Clive theory of ECM iron is machined electrochemically. Also, obtain a suitable expression of tool feed rate in ECM.
- (a) Explain the mechanics of EDM with the help of next 15 diagram(s).
 - (b) Discuss the effects of EDM on metal surfaces.

Unit-III

Deaw a next sketch of Water Jet Machining Process and explain the effects of various process parameters, on the performance of WJM. Also list some industrial applications of the process.

Efum over

(2)

- 10:42 6. Write short notes on following:
 - (i) Laser Beam Machining
 - (ii) Plasma are machining.

Unit-IV

- Explain principles and process mechanism of 10×2
 - 63 SLA
 - @ LOM
- 8. Write detailed notes on the following moid tooling processes:
 - (i) Epocy Tooling
 - Spray Metal Tooling.

1042

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Umesh Dhande

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