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[AR25.19-W-0101HA]

Remove/install clutch position sensor

[24.2.18]

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



[24.2.18.018.02]

STAGE	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) and the bolts (7) out. [AR25.19-W-0101HA]		
3	Remove bolts (7) and remove flanking plate (6)	[X] Installation: Insert bolts (7) with installation adhesive. 828 Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271.	[SA25.19-W-1008-010] [9648.45-2-1008-029]
4	Remove clutch position sensor (828) with intermediate flange (4)	[X] Installation: Replace sealing ring (5) and press in.	
5	Remove clutch position sensor (828) from intermediate flange (4)	[X] Installation: Replace sealing ring (5) and press in lightly.	
6	Insert in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	[X] The process is completely menu-assisted under: <ul style="list-style-type: none"> • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch" 	
9	End actiVEM and disconnect diagnostic system		

828 Clutch position sensor

Mercedes Benz Actros 3343 Service Manual

Christian G. Meyer



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