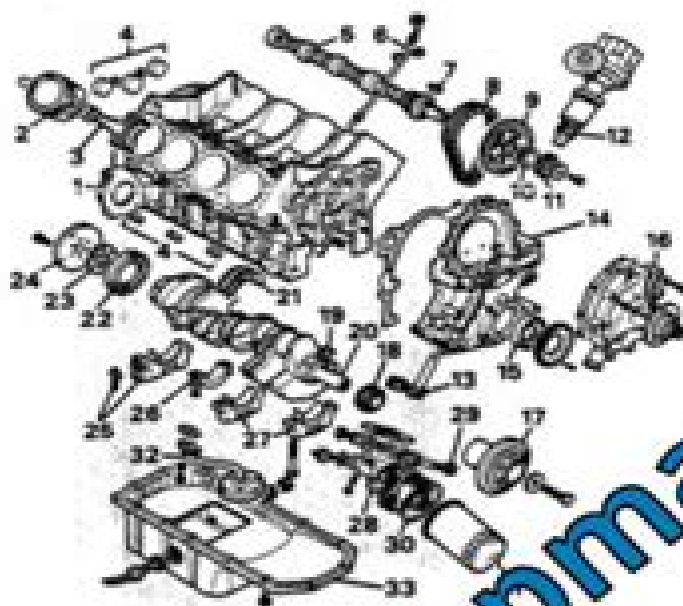
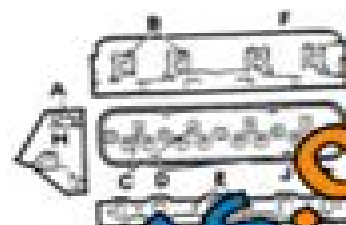


Land Rover Defender 1994-2007 Workshop Manual



1. Cylinder block
 2. Pistons and gudgeon pins (8)
 3. Connecting rods (8)
 4. Core plugs
 5. Camshaft
 6. Dystok
 7. Camshaft key
 8. Timing chain
 9. Camshaft sprocket
 10. Distance piece
 11. Distributor/pump drive
 12. Distributor
 13. Oil pump gears
 14. Front cover
 15. Front cover
 16. Water pump
 17. Crankshaft/dampener key
 18. Crankshaft sprocket

19. Crankshaft
 20. Crankshaft main bearing shells (2)
 21. Crankshaft rear oil seal
 22. Spacer
 23. Adapter plate
 24. Rear main bearing cap, shell and side seals
 25. Connecting rod caps
 26. Main bearing caps and shell bearings
 27. Oil pump cover
 28. Oil pressure relief valve
 29. Oil cooler/filter adaptor
 30. Oil filter
 31. Oil pump suction pipe/strainer
 32. Pump

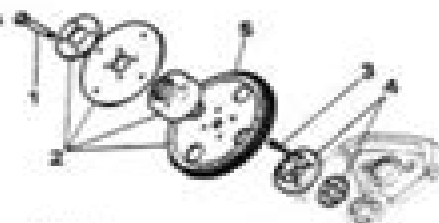


NOTE: Right hand side of engine head illustrated
 1. Remove the flexible drive plate and ring gear assembly

REMOVE FLEXIBLE DRIVE PLATE AND RING GEAR ASSEMBLY

NOTE: Sortie each component with an identification line to enable re-assembly in original position.

1. Remove four retaining bolts.
2. Withdraw clamp ring, flexible drive plate, hub adaptor and ring gear assembly.
3. Remove six socket head bolts securing crankshaft adaptor plate and then to crankshaft flange.
4. Withdraw crankshaft adaptor plate and shim.
5. Inspect ring gear assembly for distortion, cracks, chipped or badly worn teeth. If ring gear is in poor condition fit a new assembly.



601000

REMOVE AND DISCARD

1. Remove the flexible drive plate and ring gear assembly

2. Remove the flexible drive plate and ring gear assembly

3. Remove the flexible drive plate and ring gear assembly

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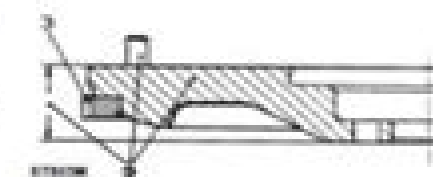
48. Remove the flexible drive plate and ring gear assembly

49. Remove the flexible drive plate and ring gear assembly

50. Remove the flexible drive plate and ring gear assembly



2. Examine flywheel clutch face for cracks, scoring and overheating. The flywheel can be refaced provided minimum thickness does not go below 38.00 mm (1.572 in). Remove three discs before machining.
3. Examine ring gear for worn, chipped and broken teeth. Remove as follows:



4. Drill a 10 mm diameter hole axially between roots of any tooth and inner diameter of starter ring sufficiently deep to weaken ring. DO NOT allow drill to enter flywheel.

Land Rover Defender V8 Workshop Manual 1990 1994

R.M. Clarke



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