

# AC/DC 225/125

The AC/DC 225/125 is the deluxe version of the world renowned AC-225 arc welder. It uses the same traditional design of the AC-225, but adds the smoother, more stable DC welding arc. Ideal for farm, shop, and home use where improved arc welding performance is desired.

The AC/DC 225/125 is an arc welding power source with an AC welding output range of 40-225 amps and a DC welding output range of 30-125 amps. It is an extremely useful stick welding power source for maintenance repair, fabrication, construction, erecting and hardfacing applications. Also for cutting and piercing holes in steel.



## Processes

Stick

## Advantage Lincoln

- Easy to install. Comes with attached input power cable and plug.
- Easy to operate with front mounted AC/DC polarity switch and full range amperage selector switch for accurate and dependable procedure setting.
- Traditional design provides long-life and low cost operation.
- Compact size allows for easy storage and handling.
- AC or DC welding output for complete stick welding versatility.
- Smooth arc makes it easy to weld with different electrodes, including mild steel, low hydrogen, stainless steel and hardfacing electrodes.
- Use the electrode polarity switch on the front of the machine to select a DC welding arc where a stable arc is essential.
- Select an AC welding arc for large diameter general purposes electrodes for welding heavier plate where higher deposition rates and travel speeds are desired.

(continued on next page)

## Description



## Unit Includes

- Insulated electrode holder and cable.
- Heavy duty work clamp and cable.
- Helpful Welder's Guide.
- Input cable with attached plug.

## Recommended Options

Wheel Kit, Carbon Arc Torch

## Order

K1297	AC/DC 225/125	230V/1/60
K1299	AC/DC 225/125	220V/1/50

## Technical Specifications

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle <sup>1</sup>		Input Current @ Rated Output		Output Range	Dimensions W x H x D in. (mm)	Net Weight lbs. (kg)
			AC	DC	AC	DC			
AC/DC 225/125	K1297	230V/60	225A 25V 20% 75 DCV	125A 25V 20% 75 DCV	50	36	40-225 Amps AC 30-125 Amps DC	24 x 17.25 x 12 (610 x 438 x 305)	134 (60.3)
AC/DC 225/125	K1299	220V/50	225A 25V 15% 75 DCV	125A 25V 215% 60 DCV	55	41	50-250 Amps AC 35-135 Amps DC		123 (55.8)

<sup>1</sup>Based on a 10 minute period.

# Lincoln Ac 225 Welder Manual

**Marcel A. Müller**



## **Lincoln Ac 225 Welder Manual:**

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