SERVICE ENGINE

- 15. Start and run angine at life to check for leaks, Stopemphys. Fire any horiza before operating:
- 16 Check of level Applied Engineers

Changing Engine Oil and Filter (LT180):

BEFORTIANT: Avoid damage! Operating in extreme conditions may require more frequent service. Principal Co.

- Engine components may become dely or plugged when operating in extreme heat, dust or officer parameter constitutions
- Engine oil may lose efficiency if ventote is: appropried appealantly of slow or tire engine sciently or with frequent short trips.
- 1. Hum engine to vision oil:
- 2. Park machine safety or level surface. (See Parking.) Refere to the Substy eachers to
- 3. LR beaut.
- 4. Put their part index their letter.



5. Listope dram cap nut (A) and dram oil two dram pan After all to drain comprehen-



- 6. Flamous dipolicis (ff)
- T. When this have propert of filter ICs.
- 8. Place a brain pan or funnel under oil filter tray.
- 5. Restores on Ster and wipe of Ster tree.
- 10. Put a light cost of healt, clean oil on the little qualent.
- F1. Install restacement of little by surrors of little to the right (chockwise) until the rubber grotest contacts filter base. Triples filter an additional countries have.
- Tubrase strain care not 360.
- 13: Add oil to higher than FULL mark on district. Begin. with approximately 1.6 L (1.7 (d) (54 sx). Do not overfit.
- 14. Install dipatrix.
- 15. Start and nor anglie at tile to check for leaks. Stopangine. Fix any leaks before operating.
- 16. Check of level Add of it recessory.

Cleaning Air Intake Screen and Engine Fine



CAUTION: Avoid bound Compressed in car. cause determ to fly a long distance.

- Clear work area of treatmeters.
- What was protection when paling compressed at the cleaning purposes.
- Reduce compressed all pressure to 210 kPs. GO perio.

BEFORESANT: Austral damager? An obstructed air intake screen can cause angine damage due to purchasting. Rang air Inlaka screens and other external audisons of the angine, including cooling. first, clean at all times to plow adequate all intake.

Barriera Disgree - 25

SERVICE ENGINE

- t. Park machine salely (Dee Parking Solely in the BAPETY Section 1
- 2. Lift book.
- 5. Clean air intake somen on top of engine and external surfaces with each broat, resource or compressed pic-
- 4. Linear brooks

Checking and Cleaning Air Cleaner Elements SCTURE, CTHER

- t. Fors macrone subtry (San Flohing Sabity in the Sabity) Section 1.
- S. Lift Noted

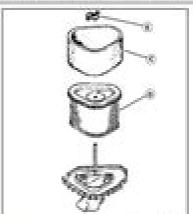


3. Linguist brioti-IA; to remove an cleaner cover (fit)



- 4. Impact the back preclainer without removing it. If the foart prochorer ICs is Sirty.
- Remove 8 from the littler constudy leaving the paper. alternant in the six disarrier housing.
- Would preclaigned in a solution of learns water and Report Belleryers.
- Rivae preclainer Printights, Squeeze not excess. water to a dry stoth until preclasher is completely dry

- REPORTANT: Resid demage? Dist and debris can enter the engine through a demaged filter element:
- See not want paper alement.
- Do not attempt to clean paper olement by tapping against another stonet.
- Do not you printed in to clear element.
- Register element only if it is very dirty, damaged. or the sent to oracled.



- E. Inspect the paper ther element elevat removing it. If the paper little stement (C) is damaged or dirty:
 - Represent using that IRSs.
 - Carefully remove the paper filter element from the air. charact housing.
 - Install new cause Wer alternact.
- 8. Chian an channel base very carefully presenting any list. from falling later authorisist.
- 7. Install burn productor (C) onto paper filter element.
- M. Impaid are observer debte frame.
- 5. Install and lighten wing but.
- 10. Westall air cleaner sover and fighten knot. Durnot participation.

Sandra Brighter Mil.

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