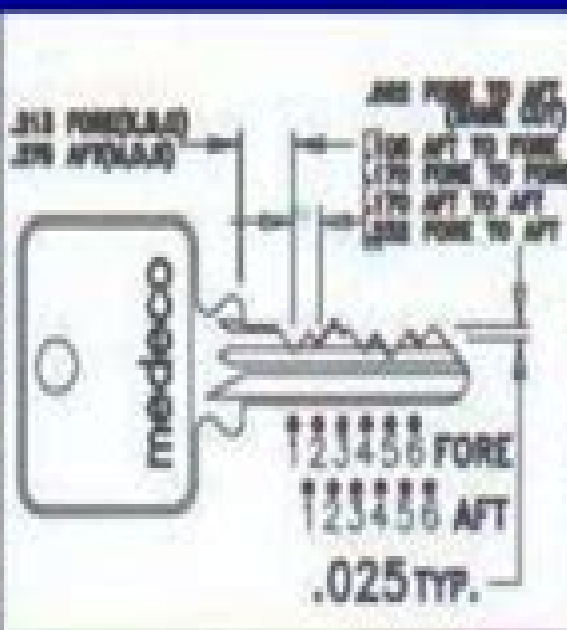


DEPTHS			SPACES		
Ø	INCH	MM	Ø	INCH	MM
0			1 FORE	.213	5.41
1	.272	6.90	1 AFT	.275	6.99
2	.247	6.27	2 FORE	.383	9.73
3	.222	5.64	2 AFT	.445	11.30
4	.197	5.00	3 FORE	.553	14.05
5	.172	4.37	3 AFT	.615	15.62
6	.147	3.73	4 FORE	.723	18.36
7			4 AFT	.785	19.94
8			5 FORE	.893	22.68
9			5 AFT	.955	24.26
10			6 FORE	1.063	27.00
11			6 AFT	1.125	28.58

DEPTH INCREMENT		SPACE INCREMENT	
INCH	MM	INCH	MM
.025	.635	*.170	4.318



* NOTE: SPACING IS CRITICAL!!
MAKE SURE YOUR MACHINE
IS PROPERLY ADJUSTED!!

FORE	ANGLE DIRECTION	AFT					
K	(LEFT)	M					
B	(CENTER)	D					
O	(RIGHT)	S					
TIP SIDE							
	K	M	B	D	O	S	
BOW SIDE	K	3	4	3	4	3	4
	M	2	3	2	3	2	3
	B	3	4	3	4	3	4
	D	2	3	2	3	2	3
	O	3	4	3	4	3	4
	S	2	3	2	3	2	3

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Table of Contents Medeco Keyway Chart

1. Understanding the eBook Medeco Keyway Chart
 - The Rise of Digital Reading Medeco Keyway Chart
 - Advantages of eBooks Over Traditional Books
2. Identifying Medeco Keyway Chart
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Medeco Keyway Chart
 - User-Friendly Interface
4. Exploring eBook Recommendations from Medeco Keyway Chart
 - Personalized Recommendations
 - Medeco Keyway Chart User Reviews and Ratings
 - Medeco Keyway Chart and Bestseller Lists
5. Accessing Medeco Keyway Chart Free and Paid eBooks

- Medeco Keyway Chart Public Domain eBooks
- Medeco Keyway Chart eBook Subscription Services
- Medeco Keyway Chart Budget-Friendly Options
- 6. Navigating Medeco Keyway Chart eBook Formats
 - ePub, PDF, MOBI, and More
 - Medeco Keyway Chart Compatibility with Devices
 - Medeco Keyway Chart Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Medeco Keyway Chart
 - Highlighting and Note-Taking Medeco Keyway Chart
 - Interactive Elements Medeco Keyway Chart
- 8. Staying Engaged with Medeco Keyway Chart
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Medeco Keyway Chart
- 9. Balancing eBooks and Physical Books Medeco Keyway Chart
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Medeco Keyway Chart
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Medeco Keyway Chart
 - Setting Reading Goals Medeco Keyway Chart
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Medeco Keyway Chart
 - Fact-Checking eBook Content of Medeco Keyway Chart
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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