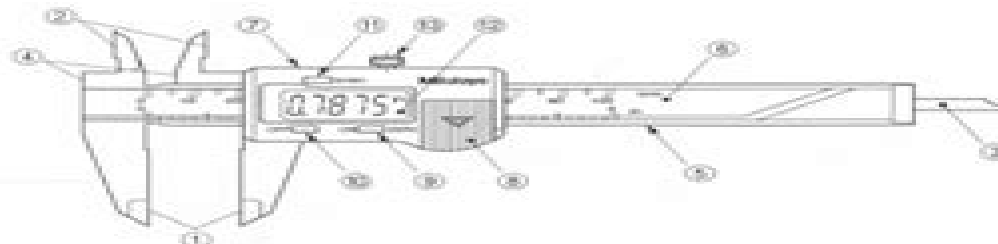


## 1. Nomenclature



- ① Outside Measuring Faces
- ② Inside Measuring Faces
- ③ Depth Measuring Blade
- ④ Step Measuring Faces
- ⑤ Main Blade
- ⑥ Scale Surface
- ⑦ Slider
- ⑧ Battery Lid
- ⑨ ON/ZERO Sw.
- ⑩ OFF Sw.
- ⑪ Inch/mm Conversion Sw.
- ⑫ LCD Display
- ⑬ Clamping screw

## 2. Precautions

- (1) Let the caliper be idle for more than one second after turning it on, because the caliper requires the start-up time for more than one second.
- (2) Keep the caliper free from water and oil. Do not dip or sink the caliper in liquid. If  $E \cdot \cdot \cdot e5$  is displayed, wipe the scale surface with soft cloth. Apply a slight amount of low-viscosity oil, such as CRC3-36, to the scale surface to keep out water.
- (3) Do not apply any voltage to the caliper by such as an electric marker pen.
- (4) Do not scratch the scale surface.
- (5) Move the slider within the specified response speed. If  $E \cdot \cdot \cdot e5$  is displayed, press the ON/ZERO switch to release the error.
- (6) Do not apply too much force or give any shock to the caliper.
- (7) Do not disassemble the caliper.
- (8) Use the caliper under a constant temperature level at around 20°C.
- (9) Do not use the caliper at the following places:
  - at high-humidity place
  - Where the caliper is exposed to direct sunlight.
  - at dusty place

## 3. Replacing Batteries

Set the provided SR44 before service referring to following because the cell was not set before shipment. Use a silver oxide cell SR44. Replace the battery as soon as possible when the message B comes on the left upper corner of the LCD display. B means that the battery is exhausted.

Set a SR44 in the battery compartment with the plus side up.



## 4. Specifications

### 4.1 General Specifications

Resolution: 0.01mm (.0005")

Measuring range: 4"/100mm • 6"/150mm • 8"/200mm

Instrumental error:  $\pm 0.02\text{mm}$  ( $\pm .001"$ )

Repeatability: 0.01mm (.0005")

Functions: Zero setting

Inch/mm conversion

Battery: SR44 1pc.

Battery life: approx. two years under normal use  
(approx. one year in continuous service)

Response speed: Up to approx. 1600mm (60") /s

Alarm and error message: B (For battery replacement.)  
 $E \cdot \cdot \cdot e5$  (Overspeed)

Ambient temperature: 0 to 40°C (Operation)  
-10 to 60°C (Storage)

# Mitutoyo Digimatic Manual

**BM King**



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Difference in Torque Measurements Taken by Manual and by Automatic Cap Torque Equipment Paul Wesley Rearick, 1995      **Additive Manufacturing and Advanced Materials** John Ryan C. Dizon, Leonard D. Tijning, Marlon James A. Dedicatoria, Mosbeh Kaloop, Mohsin Usman Qureshi, Ilenia Farina, Katsuyuki Kida, 2022-03-18 Special topic volume with invited peer reviewed papers only      **A Manual for Weathering-rind Dating of Grey Sandstones of the Torlesse Supergroup, New Zealand** Maurice James McSaveney, 1992      **Medical Modeling** Richard Bibb, Dominic Eggbeer, Abby Paterson, Mazher Iqbal Mohammed, 2024-06-08 Medical Modelling The Application of Advanced Design and Additive Manufacturing Techniques in Medicine Third Edition provides readers with a thorough update of the core contents along with key information on innovative imaging techniques additive manufacturing technologies and a range of applied case studies This comprehensive new edition includes new coverage of advanced technologies such as selective laser melting electron beam melting multi jet fusion and more The extensive section of peer reviewed case studies is thoroughly updated and includes additional clinical examples describing the practical applications of advanced design technologies in surgical prosthetic orthotic dental and research applications Finally Medical Modelling The Application of Advanced Design and Additive Manufacturing Techniques in Medicine Third Edition explores the future potential of medical modelling such as in simulations for training the development of new medical devices and so on Covers the essential stages and methods of creating virtual and physical anatomical models from medical scan data Presents an overview of the main AM processes including advantages and limitations Provides worked examples and case studies with detailed descriptions of the applications of 3D scanning CAD and AM to a wide variety of anatomical surgical prosthetic orthotic and associated applications      *Quality Today*, 2003      *Medical Modelling* Richard Bibb, Dominic Eggbeer, Abby Paterson, 2014-12-13 Medical modelling and the principles of medical imaging Computer Aided Design CAD and Rapid Prototyping also known as Additive Manufacturing and 3D Printing are important techniques relating to various disciplines from biomaterials engineering to surgery Building on the success of the first edition Medical Modelling The application of Advanced Design and Rapid Prototyping techniques in medicine provides readers with a revised edition of the original text along with key information on innovative imaging techniques Rapid Prototyping technologies and case studies Following an overview of medical imaging for Rapid Prototyping the book goes on to discuss working with medical scan data and techniques for Rapid Prototyping In this second edition there is an extensive section of peer reviewed case studies describing the practical applications of advanced design technologies in surgical prosthetic orthotic dental and research applications Covers the steps towards rapid prototyping from conception modelling to manufacture manufacture Includes a comprehensive case studies section on the practical application of computer aided design CAD and rapid prototyping RP Provides an insight into medical imaging for rapid prototyping and working with medical scan data      **Biomonitors and Biomarkers as**

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