

HIGH-SPEED 1-NEEDLE OVEREDGER  
MO-2504N  
HIGH-SPEED 2-NEEDLE OVEREDGER  
MO-2514N  
HIGH-SPEED SAFETY STITCHER  
MO-2516N

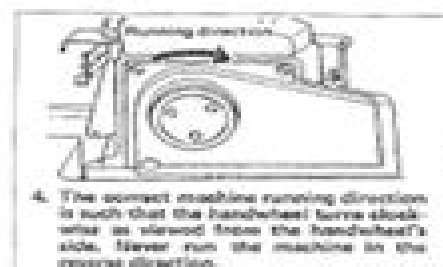
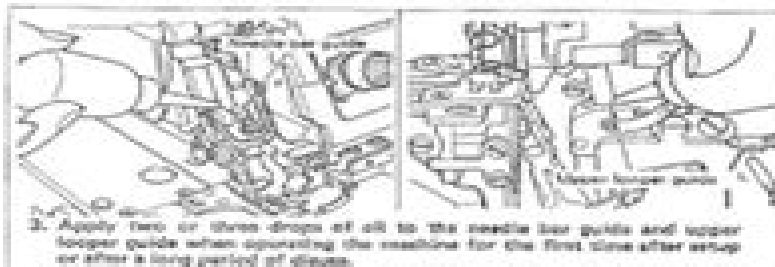
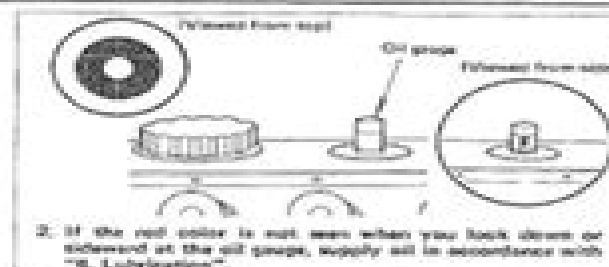
## INSTRUCTION MANUAL

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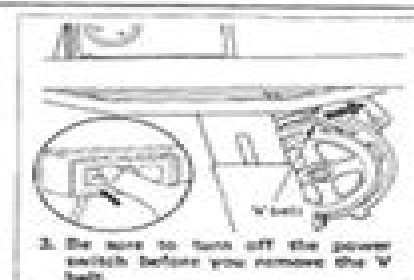
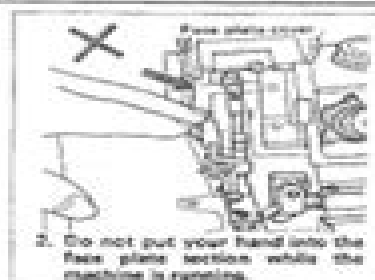
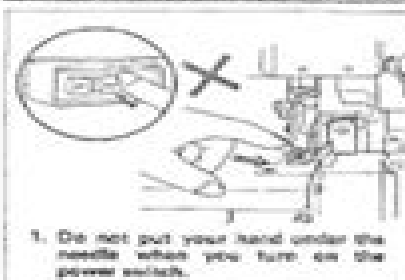
Congratulations on your purchase of JUKI MO-2500N Series machines. Please read this Instruction Manual carefully before using these units in order to get the most out of them and to enjoy using them for a long time.

For the first one month or so, operate the machine at about 80% speed of its max. sewing speed.

### BEFORE OPERATION



### CAUTIONS IN OPERATION



4. Never bring your fingers or hair close to, or place anything on the handwheel, V belt, bottom winder wheel or motor during operation. It may lead to serious personal injuries.
5. If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of them removed.
6. Do not wipe off the surface of the machine head using - 1 - lacquer thinner.

# Mo 2516n Manual

**Jin-Ying Zhang**



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