

DEFINITIONS AND BASIC CONCEPTS

Metrology: *It is the name given to the science of pure measurements.*

1. **Line Standard:** *When the length being measured is expressed as the distance between the two lines then it is called Line standard. e.g. scale.*
2. **End Standard:** *When the length being measured is expressed as the distance between the two parallel end faces then it is called end standard. e.g. Slip gauges.*
3. **Limits:** *The maximum and minimum permissible sizes within which the actual size of a component lies are called Limit.*
4. **Tolerance:** *It is impossible to make anything to an exact size. Therefore it is essential to allow a definite tolerance or permissible variation every specified dimension.*
5. **Interchangability:** *It occurs when one part in an assembly can be substituted for a similar part which has been made to the same drawing.*
6. **Allowance:** *A difference between the hole dimension and shaft dimension for any type of fit is called Allowance.*
7. **Deviation:** *It is defined as the algebraic difference between a size (Actual, Maximum etc.) and the corresponding basic size.*
8. **Fit:** *When two parts are to be assembled the relationship resulting from the difference between their sizes before assembly is called a fit.*

Measurement: *It is a process of comparing quantitatively an unknown magnitude with a predefined standard.*

1. **Readability of an Instrument:** *This is the term which indicates the closeness with which the scale of the instrument may be read.*
2. **Least count:** *It is the smallest difference between two indications that can be detected on the instrument scale.*
3. **Range:** *It represents the highest possible value that can be measured by an instrument or it is the difference between the largest and the smallest results of measurements.*
4. **Sensitivity:** *The sensitivity of an instrument is the ratio of the linear movement of the pointer on the instrument to the change in the measured variable causing this motion.*
5. **Error:** *The difference between the true value and the result is known as error.*

Mmm Lab Manual

Brendan G. Carr



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