



250-525 SX, MXC, EXC RACING



REPAIR MANUAL  
ENGINE

COMPACT  
disc  
DATA STORAGE



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Austria  
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2-55



#### Changing the oil filters

Remove the bolt ❶ and swing the breather fuel container ❷ forward. Place a receptacle underneath the engine to collect the drained oil. Remove the 4 bolts ❸ and disassemble the two oil filter covers.



Using wedge pliers, you may now pull the oil filter inserts ❹ out of the housing. Clean the oil filter cover, the sealing surfaces of the O-rings and the engine casing. Check the O-rings of the oil filter covers for damage and, if necessary, replace them.



Put the motorcycle on its side and fill the oil filter housings about halfway with engine oil. Insert the long oil filter at the front and the short oil filter at the back of the housing. Insert the O-rings ❺ of the oil filter covers and mount the cover. Mount the bolts and tighten them to 4 Nm/3 ft-lb.

Position the breather fuel container and tighten the bolt to 2 Nm/1.5 ft-lb.



Return the motorcycle to an upright position.

Remove the oil dipstick ❶ at the clutch cover and fill to 1.2 liter of fully synthetic engine oil (Motul Power Sports 4T).

Start the engine and check all external connections and oil filter covers for leaks.

Finally, check the engine oil level and, if necessary, correct it.

# Ktm 250 Sx Engine Repair Manual 2003 2004 2005 2006

**Floyd Clymer**



## **Ktm 250 Sx Engine Repair Manual 2003 2004 2005 2006:**

**KTM EXC Enduro & SX Motocross, '00-'07** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **KTM Enduro & Motocross** Phil Mather,2007 This manual is a complete guide to servicing and routine maintenance Step by step instructions clearly linked to hundreds of photos and illustrations guide you through each job **KTM EXC Enduro & SX Motocross, '00-'07** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 **The Motor Repair Manual, Etc** P.P. - London. - Motor,1958 Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736 John Haynes,1988-03-31 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Kawasaki ZX636 (ZX-6R) & ZX600 (ZX-6RR) '03 to '06 Editors of Haynes Manuals,2015-10-23 Complete coverage for your Kawasaki Ninja ZX 6R for 2003 to 2006 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive

Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color **Suzuki GSX-R600, 750 & 1000, '03-'06** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki GSX R600 750 troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Motor Repair Manual ... Fifth Edition [of "Motor Repair Work"]*, Etc MOTOR REPAIR MANUAL.,1930

Motor Repair Manual ... Fourth Edition [of "Motor Repair Work"], Etc MOTOR REPAIR MANUAL.,1925 **Motor Repair Manual ...** P.P. - London. - Motor,1950 *CZ 125cc - 250cc - 360cc - 380cc WORKSHOP MANUAL 1967-1974 SINGLE EXHAUST* Floyd Clymer,2025-05-05 126 pages and profusely illustrated with more than 260 illustrations diagrams and charts size 8 250 x 10 750 inches Originally published by Floyd Clymer in 1969 with coverage for the 1969 and earlier 4 speed and 5 speed 250cc and 360cc models While this 2025 edition includes all of the data from the original publication it has also been expanded to include data for the 125cc and 380cc engines which extends the coverage through 1974 CZ motorcycles of this era were identified by a three digit Type number occasionally followed by a numerical suffix for example Type 984 9 The suffix number identifies model variations and or year of manufacture within each Type group Unfortunately the use of the Type number is extremely model specific and in order to eliminate any confusion the data included in this manual is appropriate for the Single exhaust Pipe 4 speed and 5 speed CZ Motocross Enduro and Ruff Country models However for the sake of completeness the manual states that coverage includes the following model Types Type 984 125cc Motocross Type 968 250cc Motocross Single Pipe Type 980 250cc Motocross Type 988 250cc Enduro Type 969 360cc Motocross Single Pipe Type 981 380cc Motocross From 1964 to 1966 the Type 968 and Type 969 were available with Twin Pipe engines they are not covered in this manual However as many of the other mechanical components are shared with the Single Pipe machines this manual will also be of use to owners of those Twin Pipe models We encourage you to exercise caution when purchasing technical publications for your classic motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality digital comb bound or ring bound photocopies that are scanned or printed

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