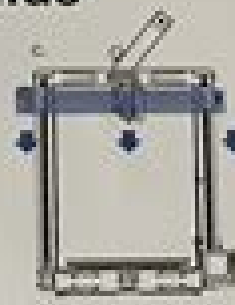
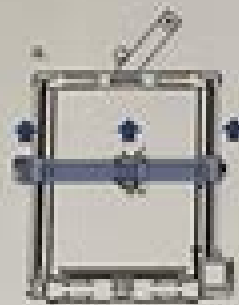


Leveling Guide



It is quite normal, if noise produces after the machine hits the top. Please wait patiently until it goes down.

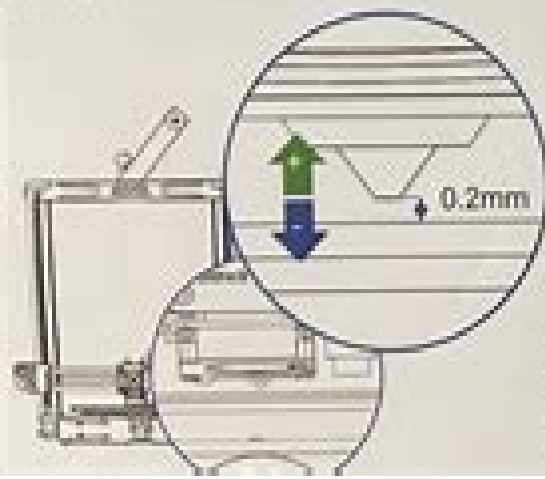


This step is not required for leveling per time but required when the whole X-axis is not horizontal enough.

1. Click the "Leveling" on the main interface, and then the machine will auto home first. After the machine stops, click "Auto Z-axis Alignment" and the whole X-axis will ascend to the top and then descend to zero again.



After the machine stops, adjust the offset value of Z axis in order to adjust the distance between nozzle and hot bed.



Remember to click "Save" after finishing adjusting offset value of Z axis.

About 0.2mm, like the thickness of a piece of A4 paper. When you drag the paper between the nozzle and the hotbed, if the nozzle can scratch on the paper slightly, that means the distance between the nozzle and the hotbed is suitable.



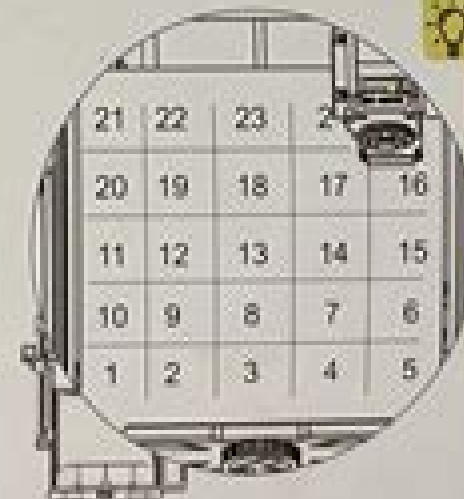
3. Click the "Auto Leveling" after finishing adjustment, and the machine will start 25-point detection.



After clicking "Auto Leveling", the nozzle will rise to 120°C and the hot bed will rise to 60°C. Please wait patiently and avoid scalding.



Remember to click "Save Settings" after detecting.



The leveling data will be automatically applied in the following printings per time.

Joanas Levelling Guide

L Darling-Hammond



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