

### 3.14.3 Replacing the fusing web

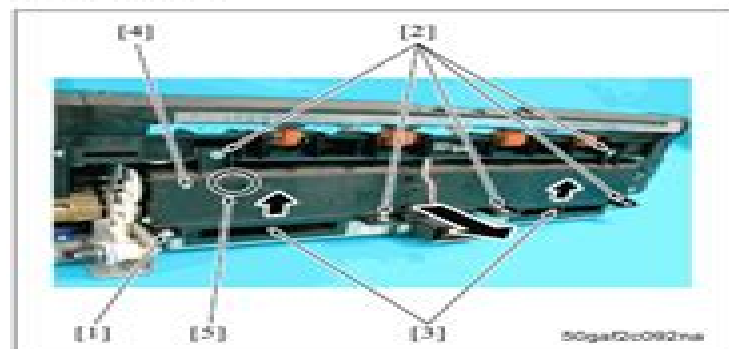
#### A. Periodically replaced part/cycle

- Fusing web : Every 250,000 prints \*1  
: Every 225,000 prints \*2

\*1 501/421

\*2 361

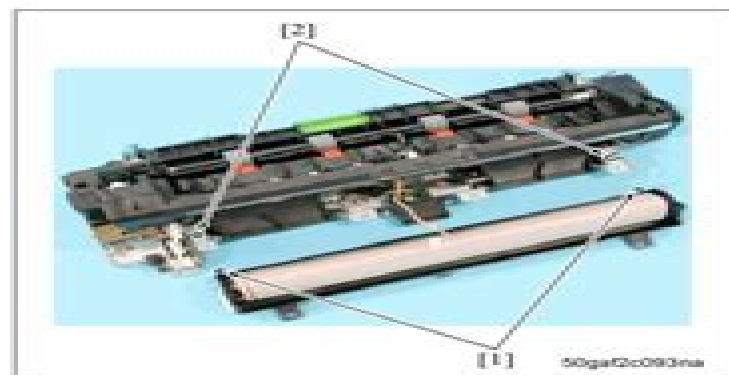
#### B. Procedure



1. Remove the fusing unit.  
(See P.79)
2. Remove the fusing claw assy.  
(See P.81)
3. Remove the screw [1].
4. Remove the 5 screws [2].
5. Apply pressure from the inside of the ducts [3] at 2 places to release the lock and remove the fusing web [4].

#### Note

- When installing the fusing web, be sure to install the screw [1] first.



#### Note

- When installing the fusing web, be sure to insert the projections [1] at 2 places into the positioning holes [2].

# Konica Minolta 421 Service Manual

**Victor M. Corman**



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