

Ford Laser 1989-1994 Workshop Manual

CYLINDER HEAD GASKET Replacement

Warning

- Release the fuel pressure. (Refer to Section F.)
- Keep sparks and open flame away from the fuel area.

Caution

- Position the hose clamp in the original location on the hose, and squeeze the clamp tightly with large pliers to ensure a good fit.

1. Disconnect the negative battery cable.
2. Drain the engine coolant.
3. Remove in the order shown in the figure, referring to **Removal Note**.
4. Install in the reverse order of removal, referring to **Installation Note**.



2. Install the timing belt on camshaft side.
3. Turn the crankshaft two turns clockwise, and face the pin on the pulley back upward.
4. Install the pulley boss and tighten the lock bolt.
5. Turn the crankshaft two turns clockwise, and face the pin on the pulley back upward.
6. Verify that the camshaft pulley marks are aligned with the cylinder head cover marks. If not aligned, remove the timing belt and repeat from tensioner installation.

6. Loosen the tensioner lock bolt to apply tension to the timing belt.

Caution

- Be sure not to apply tension other than that of the tensioner spring.

7. Tighten the tensioner lock bolt.

Tightening torque

15-20 Nm (1.1-2.4 m-ft), 14-19 ft-lb

8. Turn the crankshaft 2 turns clockwise and verify that the marks are again correctly aligned.

9. Check the timing belt deflection by applying moderate pressure (98 N, 10 kg, 22 lb) midway between the crankshaft pulley and the camshaft pulley.

If the timing belt deflection is not correct, temporarily secure tensioner lock bolt so the spring is fully extended. Repeat Steps 4-5 above or, if necessary, replace the tensioner spring.

Deflection

11.0-13.0mm (0.43-0.51 in) at 98 N (10 kg, 22 lb)

10. Using the SST remove the pulley lock bolt and pulley boss.

Pulley lock bolt

1. Install the crankshaft pulley boss, and using the SST, tighten the pulley lock bolt.

Tightening torque

107-107 Nm (79-17 m-ft), 79-107 ft-lb



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CO Houle



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Ford Laser and Mazda 323 Automotive Repair Manual Louis LeDoux, John Harold Haynes, 1997 Ford Laser Series KF KH KJ Mazda 323 Astina Protege 1 3L 1 5L 1 6L engines **Ford Laser Repair Manual: Supplement. Including TX3 BP-DOHC turbo eng. & 4 wheel drive**, 1989 KF model Ford Laser repair manual *Australian National Bibliography*, 1993 *Subject Guide to Books in Print*, 2001 **Ford Laser KF, KH 1990-1994, Mazda 323 1989-1994** Gregory's Scientific Publications, Universal Publishers, 1992-10-01 Car Manual **Books in Print**, 1994 **1987 Laser Repair Manual**, 1987 KE model Ford Laser repair manual **Adhesion in Layered Cement Composites** Łukasz Sadowski, 2018-12-12 This book discusses how to identify the level of adhesion in layered systems made of cement composites using a multi scale approach based on experimental and numerical analyses In particular it explains 1 The suitability of previously used artificial intelligence tools and learning algorithms for reliable assessment of the level of adhesion of layered systems made of cement composites based on non destructive tests 2 The development of the methodology for a reliable non destructive evaluation of the level of adhesion in newly constructed layered systems of any overlay thickness and in existing layered systems made of cement composites 3 How to determine whether to assess the level of adhesion of the layered systems and discusses the amplitude parameters spatial hybrid and volume parameters describing the morphology of the concrete substrate surface in the mesoscale 4 How to ascertain whether the effective surface area of the existing concrete substrate and the contribution of the exposed aggregate on this substrate determined in mesoscale have an impact on the level of adhesion of layered systems made of cement composites 5 The assessment of the structure of air pores in the microscale and the chemical composition of the cement composite on the nanoscale in the interphase zone together with the determination of their impact on the level of adhesion of layered systems made of cement composites 6 The development of an effective methodology for testing the level of adhesion of layered systems made of cement composites in a multi scale approach including the research methods and descriptors used *Sciences of Geodesy - I* Guochang Xu, 2010-09-09 This series of reference books describes sciences of different elds in and around geodesy with independent chapters Each chapter covers an individual eld and describes the history theory objective technology development highlights of research and applications In addition problems as well as future directions are discussed The subjects of this reference book include Absolute and Relative Gravimetry Adaptively Robust Kalman Filters with Applications in Navigation Airborne Gravity Field Determination Analytic Orbit Theory Deformation and Tectonics Earth Rotation Equivalence of GPS Algorithms and its Inference Marine Geodesy Satellite Laser Ranging Superconducting Gravimetry and Synthetic Aperture Radar Interferometry These are individual subjects in and around geodesy and are for the rst time combined in a unique book which may be used for teaching or for learning basic principles of many subjects related to geodesy The material is suitable to provide a general overview of geodetic sciences for high level geodetic researchers educators as well as engineers and

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