



(7) Drain plug

2. Check point of initial 50 hours

2.1 Changing engine oil

CAUTION

- Make sure that you have stopped the engine before you change the engine oil.

IMPORTANT

- When you use the engine oil of a brand or viscosity different from the previous, drain the remaining oil.
- Do not mix 2 different types of the engine oil.
- The engine oil should have properties of API classification CF.
- Use the proper SAE engine oil according to ambient temperature.
- Upon the engine oil change, be sure to replace the gasket with a new one.

2400-44 (2400-4400) 2400-44 (2400-4400) 2400-44	Area: 25 °C (77 °F)	SAE 10W-30 or SAE 10W-40, SAE 30
	-10 °C to 25 °C (14 °F to 77 °F)	SAE 10W-30 or SAE 10W-40, SAE 30
	Below: -10 °C (14 °F)	SAE 10W-30 or SAE 10W-40 or SAE 10W-60
2400-104	Area: 25 °C (77 °F)	SAE 10W-30 or SAE 10W-40, SAE 10W-60
	-10 °C to 25 °C (14 °F to 77 °F)	SAE 10W-30 or SAE 10W-40, SAE 10W-60
	Below: -10 °C (14 °F)	SAE 10W-30 or SAE 10W-60

- Start and warm-up the engine for approximately 5 minutes.
- Put an oil pan below the engine.
- Remove the drain plug (7) at the bottom of the engine, and drain the engine oil completely.



(7) Drain plug (8) Topset

- Tighten the drain plug (7) to the specified torque.

NOTE

- Make sure the drain plug (7) is tightened.

Tightening torque	Drain plug with rubber gasket	40N·m 4.0	40.0 to 47.0 N·m 4.0 to 4.7 kgf·m 29.4 to 33.7 lbf·ft
	Drain plug with rubber coated gasket	40N·m 4.0	40.0 to 43.0 N·m 4.0 to 4.3 kgf·m 29.4 to 31.5 lbf·ft
	Drain plug (Direct-Tube)	40N·m 4.0	40.0 to 55.0 N·m 4.0 to 5.5 kgf·m 29.4 to 40.0 lbf·ft

- Fill new engine oil until the upper line on the dipstick (2).

Model	Engine oil capacity	
	Oil pan depth	
	100 mm (3.94 in.)	100 mm (3.94 in.)
2400-44 (2400-4400)	5.7 L 5.00 to 5.8 gal 5.00 imp gal	5.8 L 5.00 to 5.8 gal 5.00 imp gal
2400-44	5.7 L 5.00 to 5.8 gal 5.00 imp gal	5.8 L 5.00 to 5.8 gal 5.00 imp gal
2400-44	—	5.8 L 5.00 to 5.8 gal 5.00 imp gal
2400-44	5.7 L 5.00 to 5.8 gal 5.00 imp gal	—
2400-44 (2400-104)	5.7 L 5.00 to 5.8 gal 5.00 imp gal	—

100 mm (3.94 in.) oil pan depth of 2400-44, 2400-4400 and 2400-104 is optional.

2.2 Replacing oil filter cartridge

CAUTION

- Make sure that you stop the engine before you replace the oil filter cartridge.

IMPORTANT

- To prevent serious damage to the engine, replacement element must be highly efficient. Use only a Kubota genuine filter or its equivalent.

Tools required

- Filter wrench

- Remove the oil filter cartridge (1) with the filter wrench.



(1) Oil filter cartridge (2) One-use maintenance type

(2) One-use maintenance type

- Apply a thin layer of oil on the new cartridge gasket.
- Install the new cartridge by hand.

NOTE

- Do not tighten too much because it can cause deformation of the rubber gasket.

- Make sure that the engine oil does not flow through the seal and read the oil level on the dipstick.
- Fill the engine oil until the specified level.

NOTE

- After you replace the cartridge, the engine oil capacity decreases by a small level.

3. Check point of every 50 hours

3.1 Checking fuel hoses and clamp bands

CAUTION

- Check or replace the fuel pipes (2) after stopping the engine. Broken fuel hoses can cause fires.

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Caterpillar Tractor Company



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Service Manual, International and Hough Construction Equipment International Harvester Company,1968
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Table of Contents Kubota Z482 Service Manual

1. Understanding the eBook Kubota Z482 Service Manual
 - The Rise of Digital Reading Kubota Z482 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Z482 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Z482 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Z482 Service Manual
 - Personalized Recommendations
 - Kubota Z482 Service Manual User Reviews and Ratings

- Kubota Z482 Service Manual and Bestseller Lists
- 5. Accessing Kubota Z482 Service Manual Free and Paid eBooks
 - Kubota Z482 Service Manual Public Domain eBooks
 - Kubota Z482 Service Manual eBook Subscription Services
 - Kubota Z482 Service Manual Budget-Friendly Options
- 6. Navigating Kubota Z482 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Z482 Service Manual Compatibility with Devices
 - Kubota Z482 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Z482 Service Manual
 - Highlighting and Note-Taking Kubota Z482 Service Manual
 - Interactive Elements Kubota Z482 Service Manual
- 8. Staying Engaged with Kubota Z482 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Z482 Service Manual
- 9. Balancing eBooks and Physical Books Kubota Z482 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Z482 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Z482 Service Manual
 - Setting Reading Goals Kubota Z482 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Z482 Service Manual
 - Fact-Checking eBook Content of Kubota Z482 Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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