

## Crankshaft

crankshaft

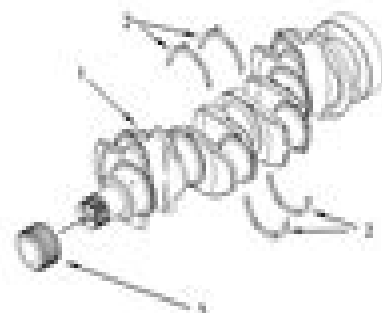


Illustration 47 g/crankshaft

Typical example

- (1) Crankshaft gear
- (2) Crankshaft
- (3) Crankshaft thrust washers

Maximum permissible temperature of the gear for installation on the crankshaft ..... 140 °C (284 °F)

The end play of a new crankshaft ... 0.10 to 0.38 mm (0.004 to 0.015 inch)

Standard thickness of thrust washer ... 2.25 to 2.31 mm (0.088 to 0.091 inch)

Overide thickness of thrust washer ... 2.45 to 2.50 mm (0.096 to 0.098 inch)

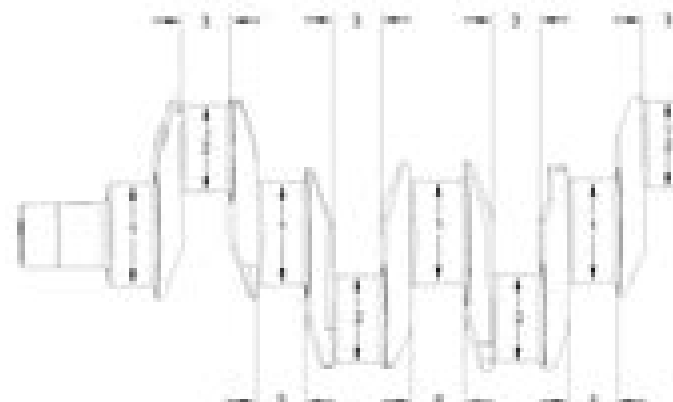


Illustration 48  
Typical example

Table 7

The Underpin Diameter of the Crankshaft Journals			
NUMBER	5.25 mm (0.209 inch)	5.21 mm (0.205 inch)	5.75 in
1	71.828 to 71.925 mm (2.829 to 2.833 inch)	71.872 to 71.924 mm (2.829 to 2.833 inch)	71.47 (2.814)
2	63.206 to 63.216 mm (2.489 to 2.491 inch)	62.982 to 62.982 mm (2.479 to 2.479 inch)	62.729 (2.469)
3	62.501 mm (2.461 inch) maximum	not	
4	58.47 mm (2.302 inch) maximum	not	
5	58.47 mm (2.302 inch) maximum	not	
6	44.88 mm (1.767 inch) maximum	not	
7	Do not machine this diameter	Do not machine this diameter	Do not

Item (6) in table 7 can be repaired with a crankshaft wear sleeve. Refer to Clearance and Assembly, "Crankshaft Wear Sleeve (Rear) - Remove and Install" for more information.

Table 8

Minimum Width of machined R	
mm	1, 2, 3, 4 and 7
	18.51 mm (0.729 inch)

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