



# SERVICE MANUAL

**MODELS**  
**175XR<sup>2</sup> Sport Jet**

**United States**  
**With Starting Serial Numbers**

**Powerhead**  
**0E203000**

**Pump Unit**  
**0E151500**

# Mercury Sport Jet 175 175xr Service Manual

**Mercury Marine**

The logo is a stylized, semi-circular shape with a red-to-white gradient, resembling a stylized 'M' or a wave.

## **Mercury Sport Jet 175 175xr Service Manual:**

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1993-1995 ,1995      Mercury Powered Sport Jet Penton Staff,2000-05-24 90 120 HP Sport Jet Models      *Mercury*  
*Outboards Service Manual* ,1984      **Service Manual** ,1996      *Mercury Outboards Service Manual* Mercury Marine,1979

**Mercury Outboards Service Manual** Mercury Marine,1984      **Mercury/Mariner 75-250 HP Two-Stroke**  
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