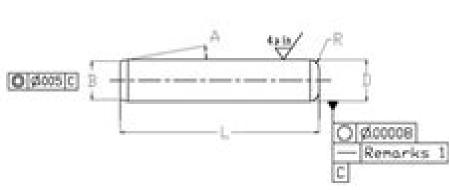
Hardened ground machine dowel pins



Remerks:

L Straightness:

Max ,0004 microinch when the total length is less than or equal to 4 inches. Max ,001 microinch when the total length is larger than 4 inches.

2. Finish:

Unless otherwise specified all surface most have a 125 microinch finish.

3. Parts must be free of burns and scratches.

| Metrie Dismeters | | D | В | A | R | Motorial | Hardness (IRC) | L(±.005) | | | | | | | | | | | | | | | | | | | | | |
|---------------------|--------|------------------|------------------|-------|-----------------|----------|-------------------|----------|------|------|-----|-----|-----|-------|-----|---|-----|------|------|---|------|------|---|-------|---|------|---|------|---|
| | | | | | | | | 3,74 | 1,/4 | 1/14 | 3/8 | 1/2 | 3/9 | 4 3/4 | 7/6 | 1 | U/A | 11/2 | 13/4 | 2 | 2.1/ | 23/2 | 3 | 311/2 | | 40/2 | 5 | 61/2 | |
| J/94 | . 0405 | .0627 ±.00006 | .063 xs ±.006 | 6127 | .004 ±.006 | 440C | 60±2 | X | X | X | X | X | x | X | | | | | | | | | | | | | | | |
| 1/32 | . 0938 | .0940 ±.00006 | .084 ±.005 | 6,33, | .0035 g.009 | 440C | 60±2 | | | X | X | X | X | х | X | | | | | | | | | | | | | | |
| 1/8 | . 1250 | .1352 ±.00006 | .115 ±.006 | 6°±2° | .0285 ±.012 | 440C | 60±2 | | | | Х | X | х | х | X | X | X | X | X | X | | | | | | _ | | | |
| J/34 | . 2875 | .1877 ±.00006 | .175 ±.006 | 6.82, | .0425 g.019 | 440C | 60±2 | | | | | X | x | X | X | X | x | X | X | X | | | | | | | | | |
| 1/4 | 2500 | .3602 ±.00008 | .236 g006 | 6'52' | .067 ±.005 | 440C | 60±2 | | | Ų, | | X | x | X | X | X | X | X | X | X | X | X | | | | | | J., | |
| U/36 | . 3135 | .3127 ±.00006 | .294 ±.005 | 6.82, | .0135 £.032 | 440C | 60 8.2 | | | | | X | X | X | X | X | X | X | X | X | X | X | | | | | | | |
| 3/8 | . 3710 | .3752 ±.00006 | .3676 ±.007 | 6°±2° | .086 ±.009 | 440C | 60±2 | | | | | X | x | Х | X | X | х | X | X | X | X | X | X | | | | | | |
| 796 | . 4375 | .4377 ±.00006 | . 4045 ±.007 | 6.72. | . 1005 ±.043 | 640C | 60±2 | | | | | - | | | X | X | X | X | X | X | X | X | X | | | | | | |
| L/D | . 5000 | .5002 ±.00008 | . 6795 ±. 007 | 6°±1° | .118 ±.000 | 440C | 60±2 | | | Ť | | | | х | | X | X | X | X | X | X | X | X | X | X | | | | |
| 5,78 | . 6250 | .6252 ±.00006 | .603 ±.008 | 6°22° | .143 ±.065 | 4400 | 60 2:2 | | | | | | | | | | x | X | X | X | х | X | X | X | X | X | X | | |
| 1/4 | . 2500 | .7500 ±.00008 | . T25 ±.000 | 6°±2° | .172 ±.078 | 440C | 60士2 | | | | | | | | | | | Х | X | X | х | Х | Х | X | Х | X | X | x |) |

Metric Dowel Location Fit Guide

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Metric Dowel Location Fit Guide:

Jig and Fixture Design Manual Erik Karl Henriksen, 1973 Written for the experienced engineer as well as the student this comprehensive and easy to understand reference presents the fundamental principles for combining the components into successful fixtures It includes metric conversion tables and appendices on transfer tolerances measuring of tolerances measuring of angles in radians and the dimensioning of fixtures by stress analysis Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Truck, Fire Fighting, 4x4, Model 1350 PKP/200 AFFF, NSN 4210-00-484-5729 ,1992 Truck Service Manual ,1984 *The Ultimate Design* Aeronautical Engineering Kalu Clinton, 2025-04-27 The Aeronautical Engineer's Data Book is a Guide Nordex Inc, 1996 comprehensive reference guide for aerospace professionals It provides essential data formulas and information on various aspects of aeronautical engineering including 1 Aerodynamics 2 Aircraft structures 3 Propulsion systems 4 Materials 5 Avionics The book serves as a handy resource for engineers students and professionals in the aerospace industry offering quick access to critical information and formulas Aeronautical Engineer's Data Book Cliff Matthews, 2001-10-17 Aeronautical Engineer's Data Bookis an essential handy guide containing useful up to date information regularly needed by the student or practising engineer Covering all aspects of aircraft both fixed wing and rotary craft this pocket book provides quick access to useful aeronautical engineering data and sources of information for further in depth information Quick reference to essential data Most up to date information available A Manual of Engineering Drawing for Students and *Draftsmen* Thomas Ewing French, 1929 **Encyclopedia of Woodworking Techniques** Jeremy Broun, 2018-09-26 A new up to date edition of the popular and comprehensive encyclopedia by award winning furniture designer Jeremy Broun This unique visual encyclopedia of woodworking techniques is the essential benchtop reference for all woodworkers Divided into two parts the first section introduces you to the tools timbers and techniques that are used in basic woodworking These are fully demonstrated and described through helpful step by step photographs and text from drawing and marking out through chiselling drilling and routing joint making bending shaping and turning to abrading scraping and finishing Power tool machine tool and hand tool variations are fully detailed providing you with that much needed flexibility in your own workshop Finally a theme section provides a gallery of finished examples by leading designers of cabinets chests chairs benches tables desks and decorative woodwork demonstrating the principles of design and construction and inspiring both novice woodworkers as well as the more experienced craftsperson to design and create their own items from wood AF Manual United States. Department of the Air Force, 1964 **ASME Engineer's Data Book** Clifford Matthews, 2005 This greatly expanded second edition of this popular and handy reference book includes over 100 new pages including extensive coverage of Section VIII of the ASME Pressure Vessel Code Divided into 22 sections this pocket sized volume is an exhaustive quick reference of up to date engineering data and rules It includes essential mathematics units engineering design processes and

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