

Fig. MF7—Exploded view of the cam and lever type steering gear unit. Camshaft bear-ings and lever backlash are adjustable.

- Additionating Next Woodswall Supplement
- most cover and cover from
- Between rings
- Stadi cup Bearing balls Character State Co.

- Princes area Oil send Dushings
- Housing phus Lever stud
- Christophile modelele)
- 14A. Lever stud (axie modele) 15. Lever shaft 16. Adjusting screw

22. Descring spring 28. Specting column. 20. Pain sent

17. Lock sut 18. Side sover 19. Gashed 20. Bearing assembly 21. Dearing spring

Remove the cap screws retaining the instrument panel and battery platform

the water outlet elbow. Disconnect cable from starting motor and wires from coil, headlights and generator. Disconnect tractormeter cable from generator, choke rod from carburetor and oil gage line from right side of cylinder block. Shut off the fuel and remove the fuel line. Unbolt the fuel tank from its rear support, loosen the fuel tank front support bolts and block-up between fuel tank and rocker cover.

Note: Some mechanics prefer to completely remove the fuel tank. Disconnect throttle rod and rear ball joint. Disconnect battery cables and remove battery. Disconnect tail light wires and wires from starter safety switch. Unbolt battery platform from engine and remove steering wheel, steering wheel Woodruff key, felt. washer (25-Fig. MF7), spring (22), chrome cap (24) and rubber seal (23).

Fig. MF8-Typical appear pedestal and drag link installation on all models

equipped with mensel steering and adjustable type front oxic. The installation on tricycle models is similar encept for details of the lower

steering arm.

to the steering gear housing and lift the instrument panel and battery platform assembly from tractor.

10. Disconnect drag link from pitman arm, remove the cap screws retaining the transmission cover to transmission housing and lift the steering gear and transmission cover umit from tractor.

11. OVERHAUL GEAR UNIT, The steering gear unit can be overhauled without removing the gear housing assembly from tractor by removing the instrument panel and battery platform assembly as outlined in paragraph 9.

Remove pitman arm from lever shaft and remove the gear housing side cover (18-Fig. MF7), Withdraw the lever shaft and stud assembly. Examine the stud and renew same if damaged or excessively worn.

Note: On axle type tractors, the stud (14A) is mounted in roller bearings, but component parts of the stud assembly are not sold separately. When installing a new lever stud (14A), tighten nut (N) until a rolling torque of 6-8 Inch-Lbs, is required to turn the stud in its bearings.

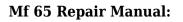
Remove the steering column and gear housing cover (2) and save shims (4) for reinstallation. Withdraw the camshaft, remove snap rings (5), cups (6) and bearing balls (7), Examine all parts and renew any which are questionable.

New lever shaft bushings (11) should be reamed after installation, if necessary, to provide an inside diameter of 1.6235-1.625. The lever shaft (15) should have a clearance of 0.0005-0.003 in the bushings.



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- 1. Understanding the eBook Mf 65 Repair Manual
 - The Rise of Digital Reading Mf 65 Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Mf 65 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mf 65 Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Mf 65 Repair Manual
 - Personalized Recommendations
 - Mf 65 Repair Manual User Reviews and Ratings
 - Mf 65 Repair Manual and Bestseller Lists
- 5. Accessing Mf 65 Repair Manual Free and Paid eBooks

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- Mf 65 Repair Manual eBook Subscription Services
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 - Highlighting and Note-Taking Mf 65 Repair Manual
 - Interactive Elements Mf 65 Repair Manual
- 8. Staying Engaged with Mf 65 Repair Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mf 65 Repair Manual
- 9. Balancing eBooks and Physical Books Mf 65 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mf 65 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mf 65 Repair Manual
 - Setting Reading Goals Mf 65 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mf 65 Repair Manual
 - Fact-Checking eBook Content of Mf 65 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
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 - Integration of Multimedia Elements
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