

## Altitude Operation

The fuel system settings and altitude limits are stamped on the engine information plate. When an engine is moved to a higher altitude, these settings must be changed to your Caterpillar dealer in order to prevent damaging the turbocharger and to provide maximum engine efficiency.



If the engine is moved to a lower altitude than that which is stamped on the engine information plate, the engine can be operated safely. However, if an engine was run at lower altitudes, any the fuel settings should be changed by your Caterpillar dealer to obtain rated performance.

## Stopping

1. Fuel/air control operation. Quickly pull the engine stop/choke lever to position. The engine will stop. See the **OPERATION** and **SAFETY** sections for instructions. For maximum fuel/air operation, see the **OPERATION** and **SAFETY** sections, Stopping the Engine.



2. Reduce engine speed to half speed. Then let it idle for 10 minutes.

3. Reduce engine speed to low idle.

4. Observe the condition of level when the engine is idling. Monitor this at least between the 400 and 600 hours of use on the engine. Check after each 100 hours of operation. See the **OPERATION** and **SAFETY** sections, **Idling**.

5. Stop the engine.



## After Stopping Checks And Procedures

1. Fill the fuel tank. See the **OPERATION** and **SAFETY** sections, **Fuel Tank** section.
2. Open the fuel water system. If engine freezing temperatures are expected, see **Starting the Engine** section.
3. If engine freezing temperatures are expected, allow the engine about water immersion time to cool. Then allow the engine to warm and reach protection. Add permanent-type anti-freeze if required.
4. Report any leaks, make major adjustments, tighten loose bolts, etc.
5. Observe the Service Meter reading. Perform the periodic maintenance as instructed in the **OPERATION** and **SAFETY** sections, **Chart**.



SERVICE METER

## ATTACHMENTS

### Automatic Start-Stop

An automatic start-stop system is used when an engine must start after a specific condition occurs and no one is at the controls. The engine will start, increase speed, shut up the load, operate the load until a second condition occurs, reduce the load, shut up the load. The following conditions must exist for the engine to start automatically.

After the engine engine starts, temperature must be at least 100°F (38°C) or the engine start water temperature must be at least 100°F (38°C). This is to prevent low water temperatures from entering the temperature.

### Protection Devices

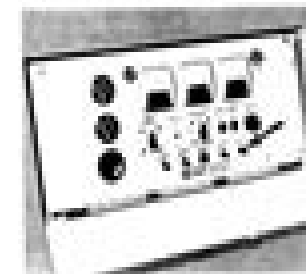
The Caterpillar generator mounted control panel is equipped with protection devices to protect the engine and generator.

### Batteries

Lights or battery may indicate a fault in the battery or a low battery charging system causing the battery to be either undercharged or overcharged.

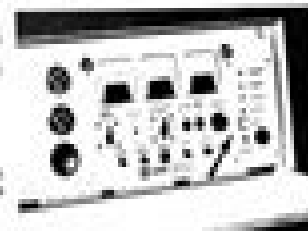
### Overheating

A warning about the engine's overheating system for an accurate, accurate through heat sensor system. The engine will stop. The engine will stop. If the engine does not start before the time elapsed, the fuel system will be shut up and a light will indicate a warning system.



### Engine Operation

Engine operation provides an engine engine in a closed enclosure for low or pressure, high water temperatures, low fuel supply or low water level. These conditions cause the generator to stop. These conditions will stop the generator in a closed enclosure.



The engine may stop the generator with a closed enclosure. If low or pressure, high water level, high water temperatures, low fuel supply or low water level, the engine will stop. A corresponding light will indicate the cause of the stop. These devices must be reset after the generator starts and before starting. See the **OPERATION** and **SAFETY** sections, **Chart** and **Chart**.

Generator will control system should be equipped with an automatic, a frequency meter and a timer. Depending upon the type of operation, the generator will be equipped with other meters and lights. Make these measurements and then control system. They will indicate how the generator will be performing.

### Shutting Down

A timer allows the generator to stop the generator to another device and to continue engine. Shutting up to 10 minutes for cooling and before starting.

### Engine Exercise

At power levels, the generator will start, run and stop the engine in order to ensure full proper operation of all engine parts and proper equipment operation. If and when the generator is loaded, the generator will be running.

Generator operation with all instruments included with the equipment.

# Manual Operation Caterpillar 3412

**Guillaume Favre**

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