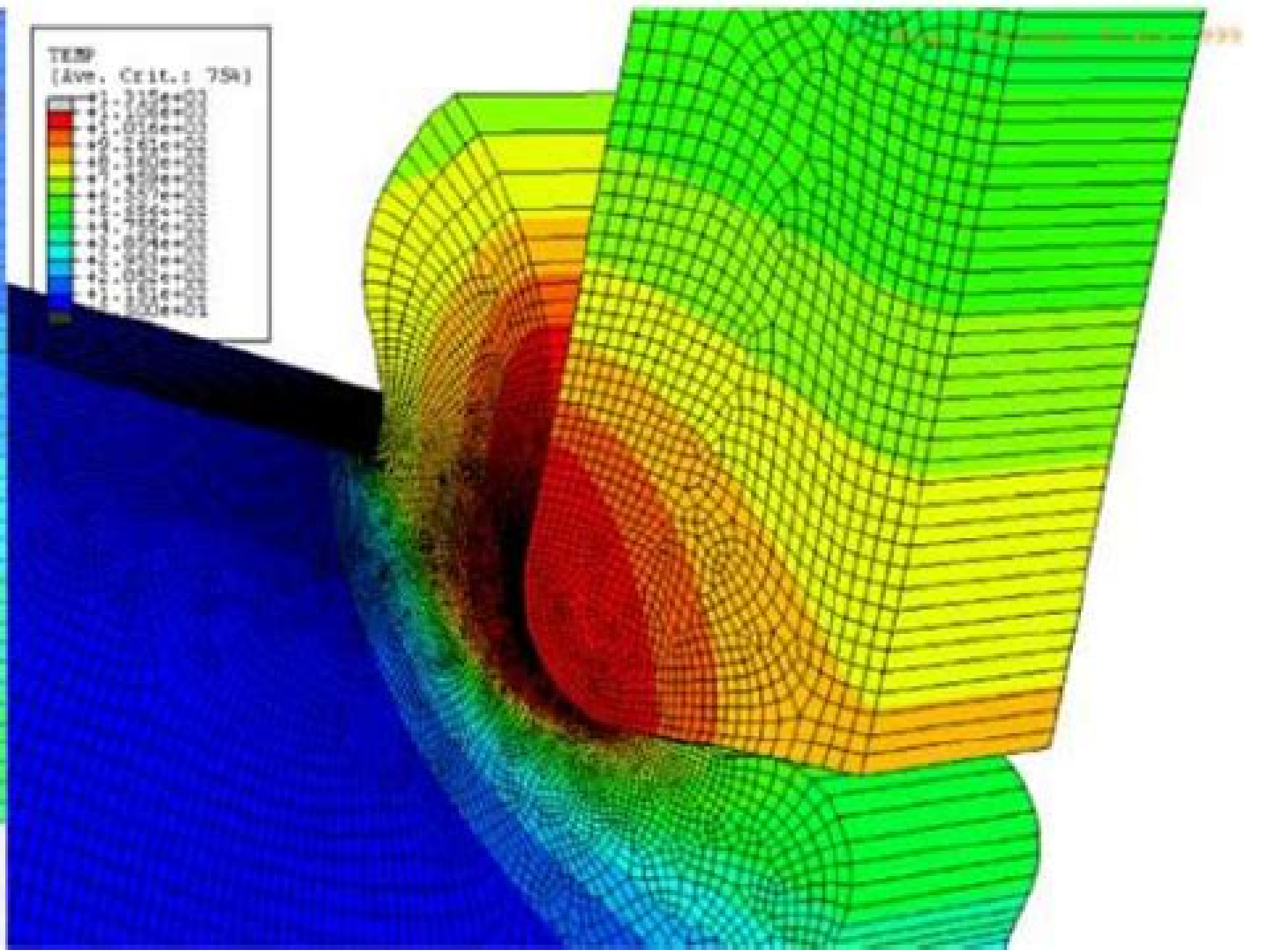
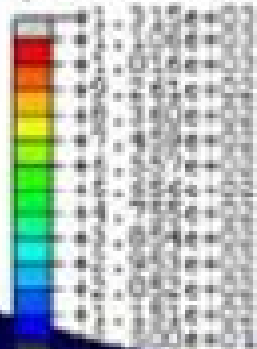


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Metal Cutting Simulation

ML Yell



Metal Cutting Simulation:

SIMULATION OF ORTHOGONAL METAL CUTTING BY FINITE ELEMENT ANALYSIS. , The aim of this thesis is to compare various simulation models of orthogonal cutting process with each other as well as with various experiments The effects of several process parameters such as friction and separation criterion on the results are analyzed As simulation tool commercial implicit finite element codes MSC Marc Deform2D and the explicit code Thirdwave AdvantEdge are used Separation of chip from the workpiece is achieved either only with continuous remeshing or by erasing elements according to the damage accumulated From the results cutting and thrust forces shear angle chip thickness and contact length between the chip and the rake face of the tool can be estimated For verification of results several cutting experiments are performed at different cutting conditions such as rake angle and feed rate Results show that commercial codes are able to simulate orthogonal cutting operations within reasonable limits Friction is found to be the most critical parameter in the simulation since good agreement can be achieved for individual process variables by tuning it Therefore simulation results must be assessed with all process variables and friction parameter should be tuned according to the shear angle results Plain damage model seems not appropriate for separation purposes of machining simulations On the other hand although remeshing gives good results it leads to the misconception of crack generation at the tip of the tool Therefore a new separation criterion is necessary to achieve both good physical modeling and prediction of process variables

Metal Cutting Simulation of 4340 Steel Using an Accurate Mechanical Description of Material Strength and Fracture ,1996 Strength and fracture constitutive relationships containing strain rate dependence and thermal softening are important for accurate simulation of metal cutting The mechanical behavior of a hardened 4340 steel was characterized using the von Mises yield function the Mechanical Threshold Stress model and the Johnson Cook fracture model This constitutive description was implemented into the explicit Lagrangian FEM continuum mechanics code EPIC and orthogonal plane strain metal cutting calculations were performed Heat conduction and friction at the toolwork piece interface were included in the simulations These transient calculations were advanced in time until steady state machining behavior force was realized Experimental cutting force data cutting and thrust forces were measured for a planning operation and compared to the calculations 13 refs 6 figs

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Simulation of Random Tool Lives in Metal Cutting on a Flexible Machine Martin Noël, Bernard Lamond, Manbir S. Sodhi, Université Laval. Faculté des sciences de l'administration. Direction de la recherche, 2006 This paper describes some numerical experiments related to a tool management model for a flexible machine equipped with a tool magazine variable cutting speed and sensors to monitor tool wear when tool life due to flank wear is stochastic A computer simulation was performed where decision about tool loading and cutting speed were based on a deterministic mathematical programming model in which tool setup times are added up to total processing time whenever a tool is required but absent from the tool magazine Two types of sensor systems are presented offline sensors and online sensors It is assumed that the sensor only gives information about whether or not the tool is in good condition to continue processing The simulation aims at answering six questions 1 Which statistical distributions should be used to simulate the life of a cutting tool 2 How effective is a deterministic model if tool lives are stochastic 3 How effective are the two sensor systems 4 If the machine must be stopped to inspect tool conditions what are the best parameters to use i e inter inspection times and threshold 5 Is the use of a stochastic model still justified when tool life variability decreases i e tool quality and reliability increases 6 Does adjusting cutting speed while processing a given part type help improve productivity **Measurement in Machining and Tribology** J. Paulo Davim, 2018-12-29 This book presents the research advances in the science of measurement giving special focus to the field of machining and tribology Topics such as dimensional metrology precision measurements industrial metrology

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